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Approved For Release 2004/02/23 :

SECRET

CIA-RDP83-00415R011700100007-3

25X1

1. This report comprises 61 [redacted] drawings for various types of bearings manufactured by the Deutsche Kugellagerfabrik, at Boehlitz-Ehrenberg, near Leipzig.
2. The Deutsche Kugellagerfabrik has received the following orders:
 - For IFA-Werke-Ke 180 x 280; ball bearings; Ro. 1294 A 3, 11 September 1951.
 - For Bleichert-DKF 30224; ball bearings; Ro. 1274 A 3; 32 pieces, 3 March 1951.
 - For Henry Pehls, Erfurth - Kez 300 x 440; ball bearings; Ro. 1278 A 2; Nr. 37860; 11 August 1951.
 - For Buckau-Wolf - SSK 350 x 550; type oblique grooved; 5-2443 A 3; two pieces; 28 September 1951.
 - For BMW - 31306; ball bearings with sharp angle of cone; Ro. 1087 A 3; 6 September 1951.
 - For BMW - SSK 32 x 51; oblique grooved (steering system type) 5-2460 A 4; 15 August 1951.
 - For Halle City Council - SSKZ 75 x 160; ball bearings; longitudinal type; two pieces; 3 December 1951.
 - For Individual Use - DKF 32220; ball bearings; Ro. 1290 A 3; 4 September 1951.

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CENTRAL INTELLIGENCE AGENCY

-2-

For Otto Gruson - ASK 670 x 900; boring rig bearings type 5-2463 A 1; 300 pieces; 4 October 1951.

For Otto Gruson - ASK 630 x 780; boring rig bearings; 5-2464 A 1; 300 pieces; 4 October 1951.

For Krupp-Gruson - SROZ 155 x 280; thrust bearings type; 5-2425 A; one piece; 31 July 1951.

For Zomag - Kez 340 x 500; ball bearings; Ro. 1378 A 2; two pieces; 25 February 1952.

For Niles - DKF 32040; ball bearings; Ro. 1277 A 3; 26 pieces; 9 July 1951.

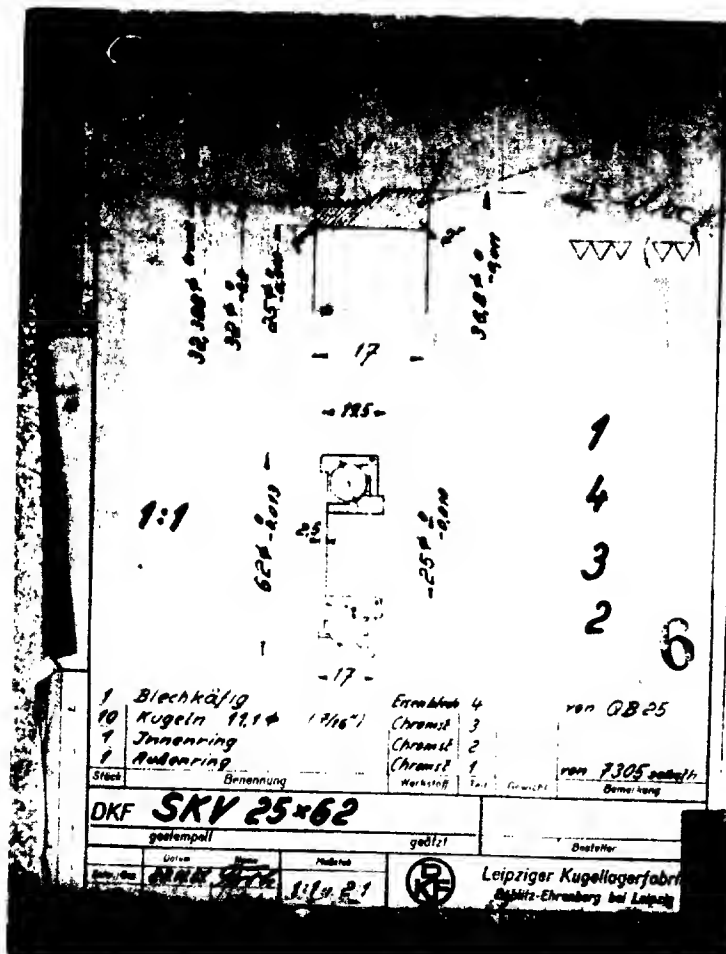
Ro. - Raw Material Dept. No.

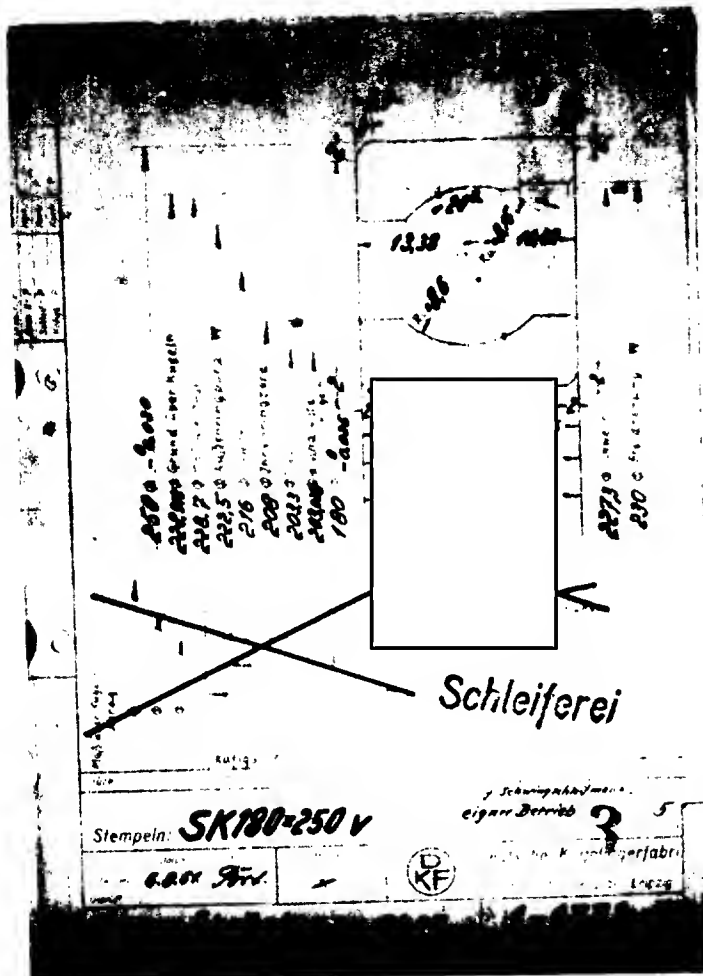
3. The reported purchasers who are given above, are mostly cover names, because 80 percent of the production goes to the Soviet Union, from which the raw material also comes.
4. Lately, a good deal has been said about moving the works to the Soviet Union. These rumors are supported by the fact that a list of the best skilled workmen and a list of the machinery inventory has to be furnished the Soviet Control Commission immediately.
5. The DKF is producing equipment under the designation "Aktion Muellrose". This name also crops up at Unruh and Liebig. People in the works say that these are parts for an atomic dust sprayer.

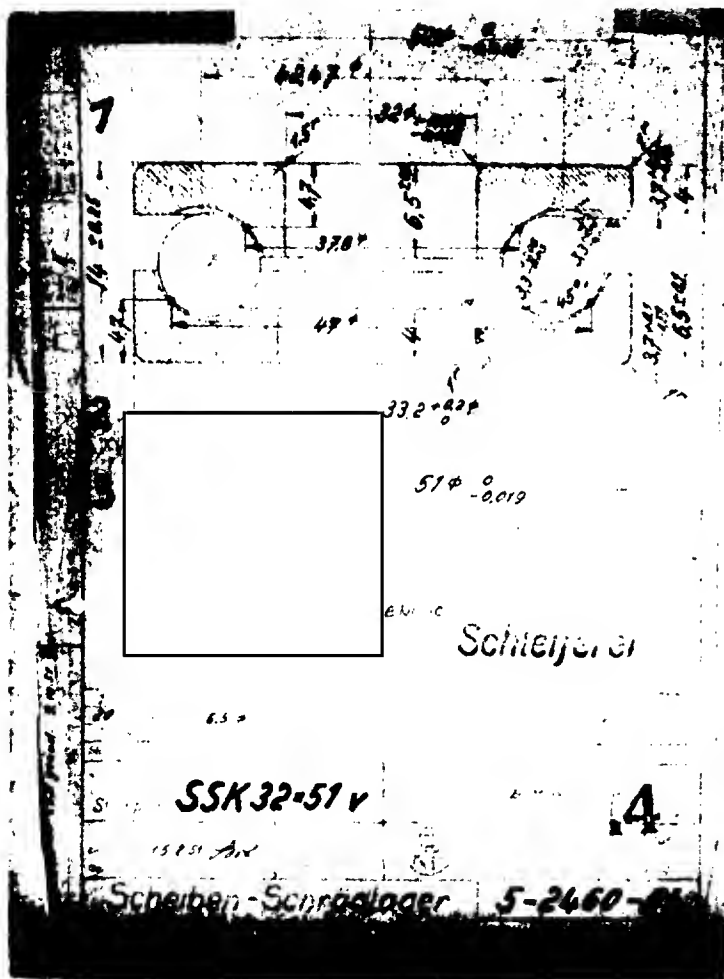
25X1 Enc. [] drawings for types of bearings, 61 pages.

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2:1 Schleiferei 2

44.006
43.50-02
35.0-02
- 4.3 -
- 0.6 -
45.0
50.0-02
29
- 21 -
- 35.2 -
1
3
4
2

1 Buchenholz
10 Kugeln
1 Innenring
1 Außenring

1 Eisenstück 4
Chromst 3
Chromst 2
Chromst 1

von 68 35
von 7307sewell
Hauptung

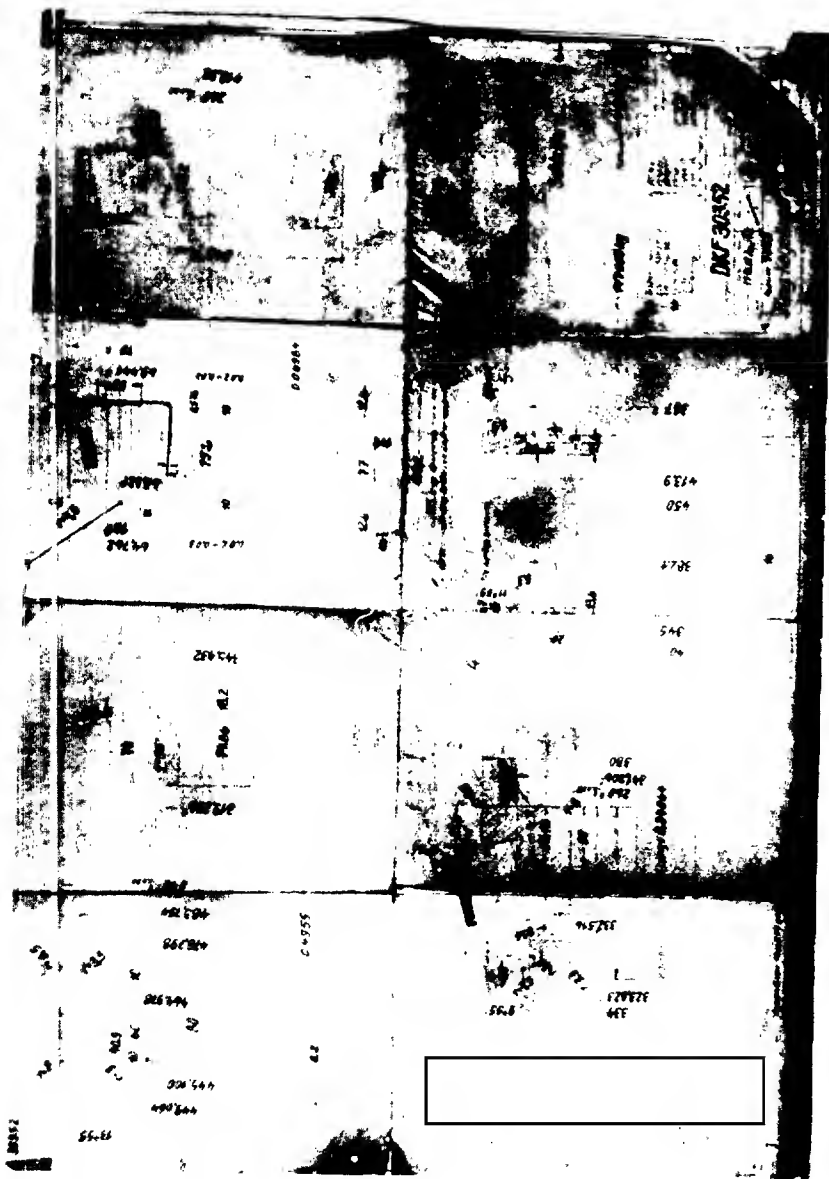
DKF SKV 35x80

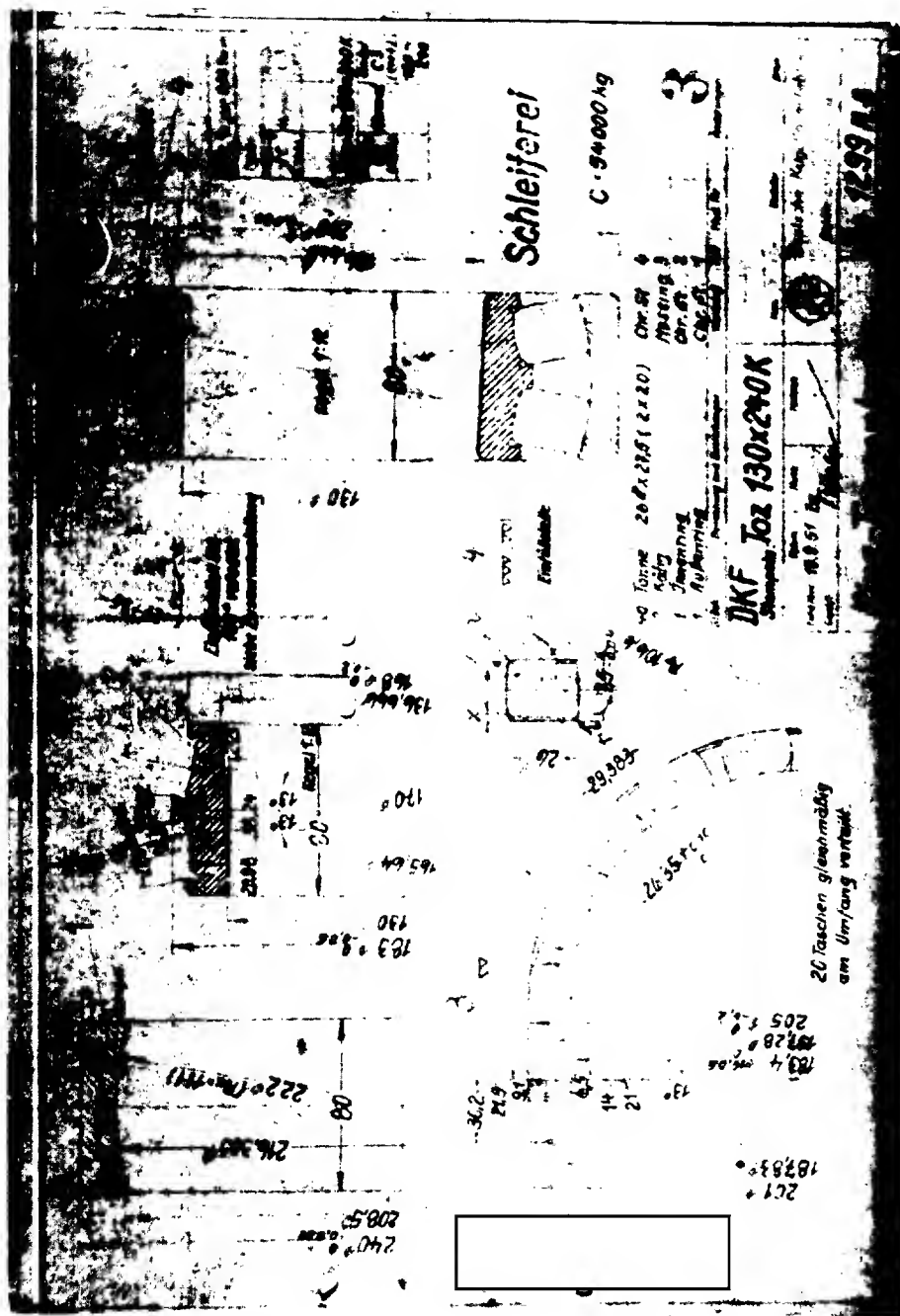
22.11.51 Zah. 1:1u2 1

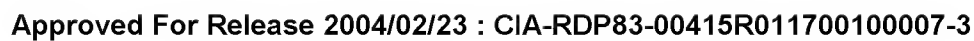
Russische Str. 118-340

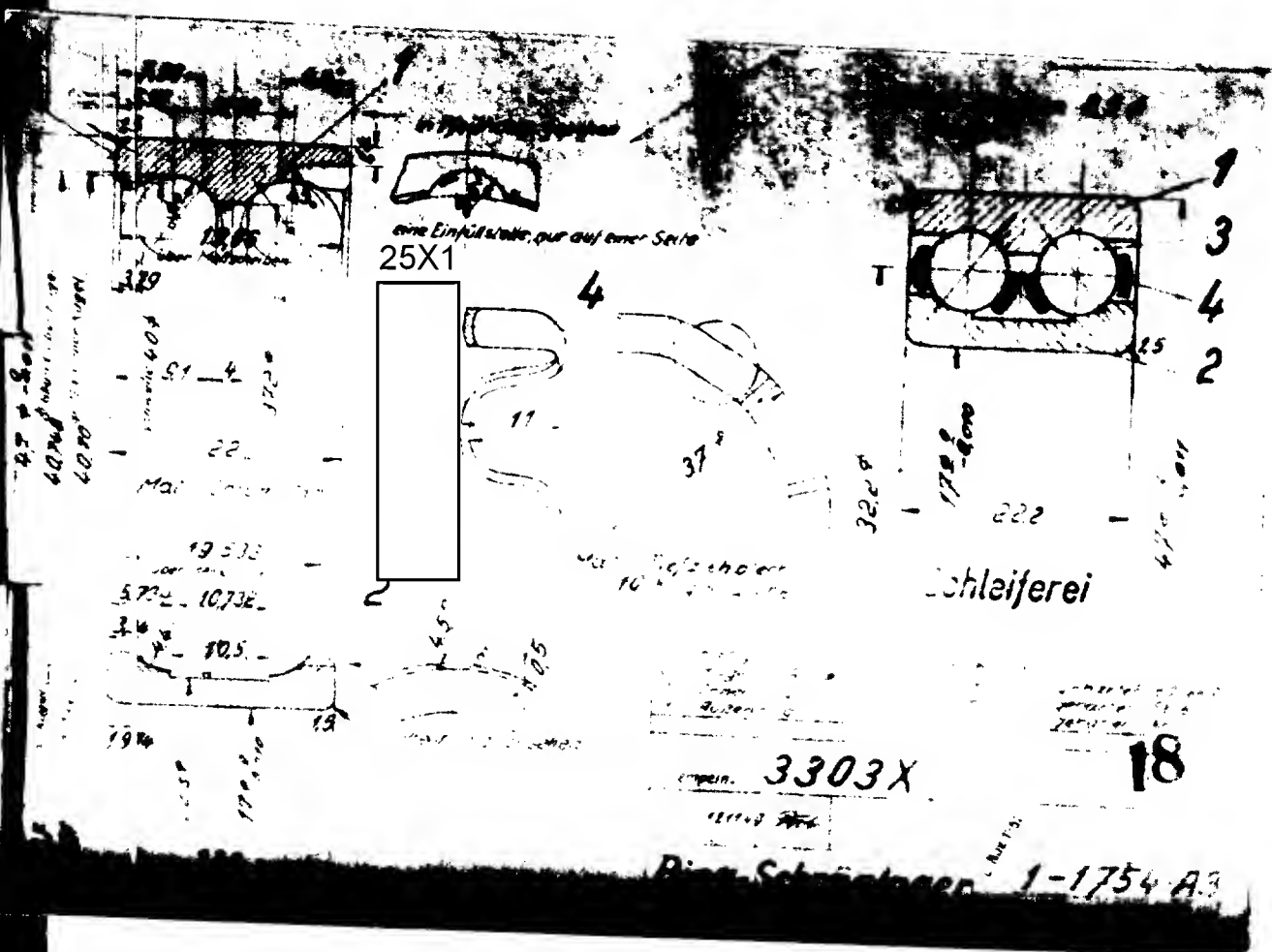
Leipziger Kugellagerfabrik
Bohlitz-Str. 10, Leipzig

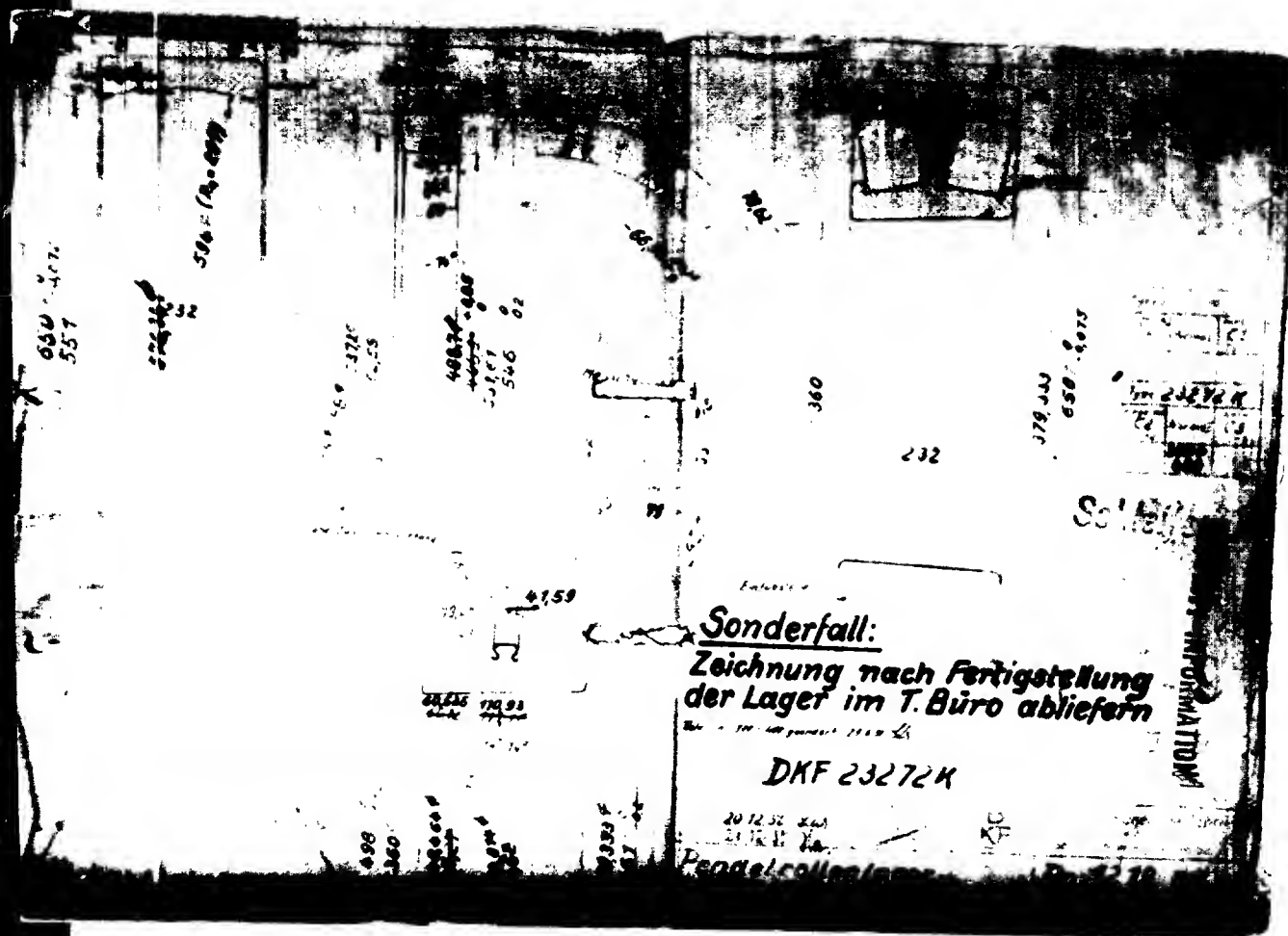
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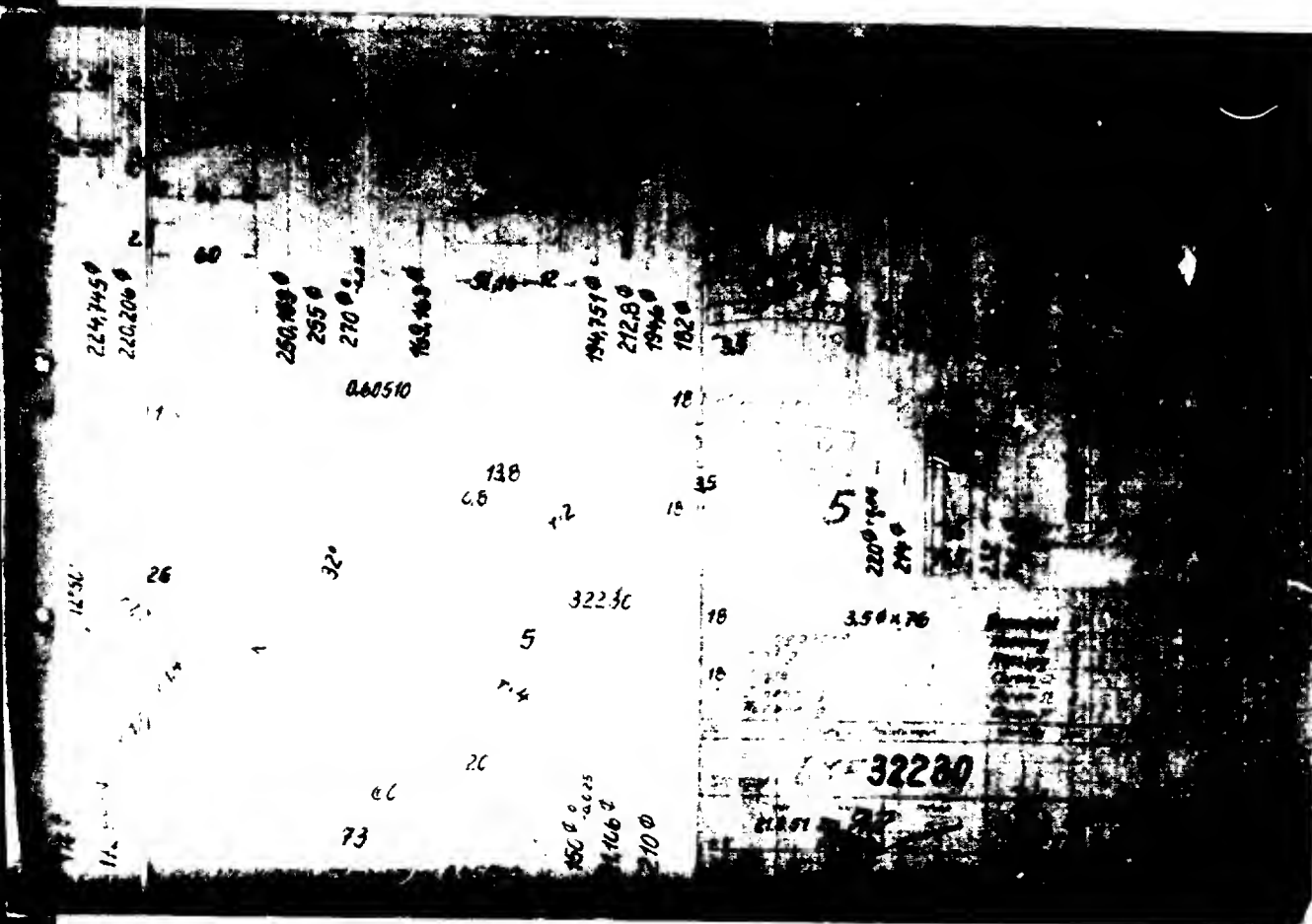


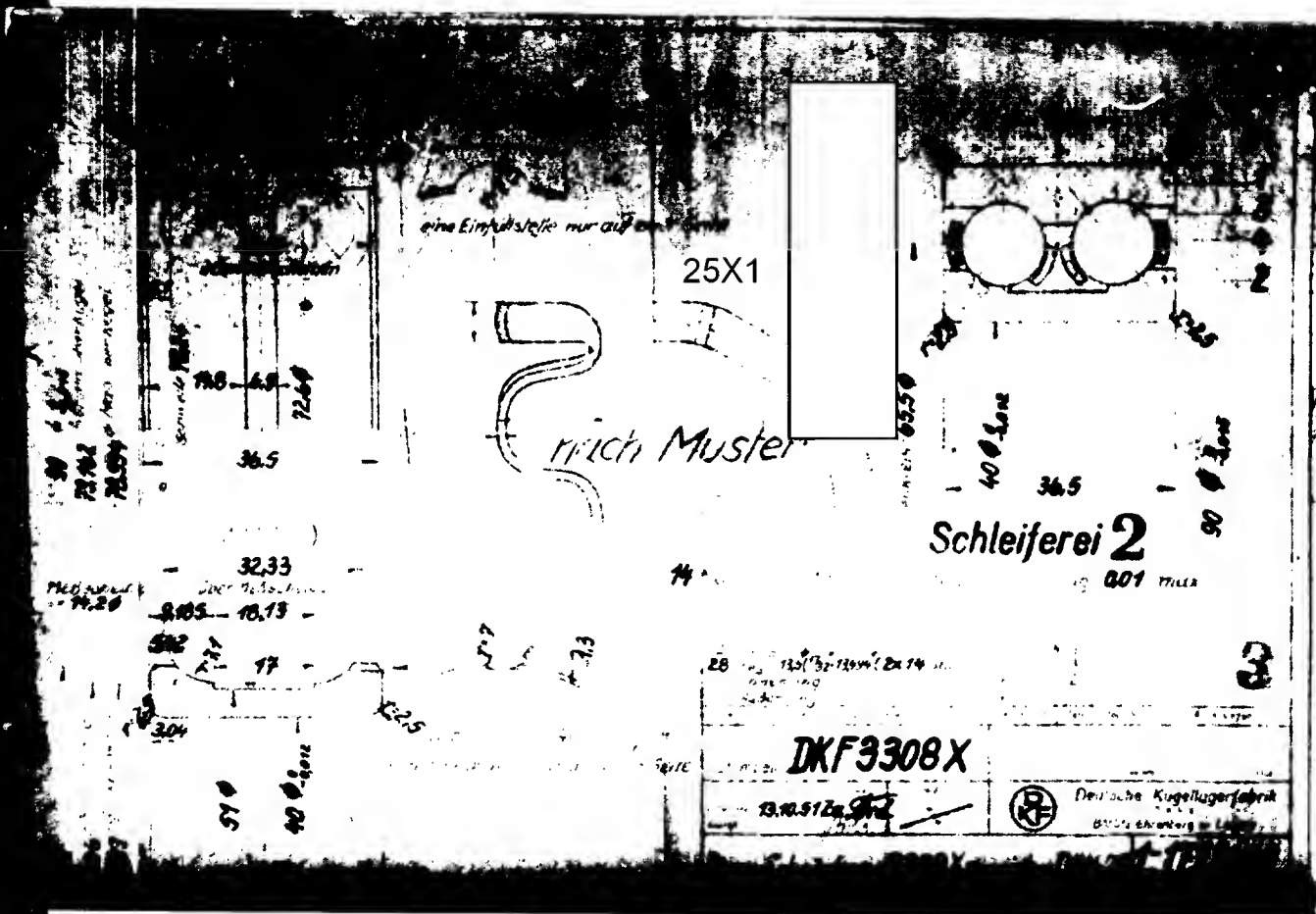


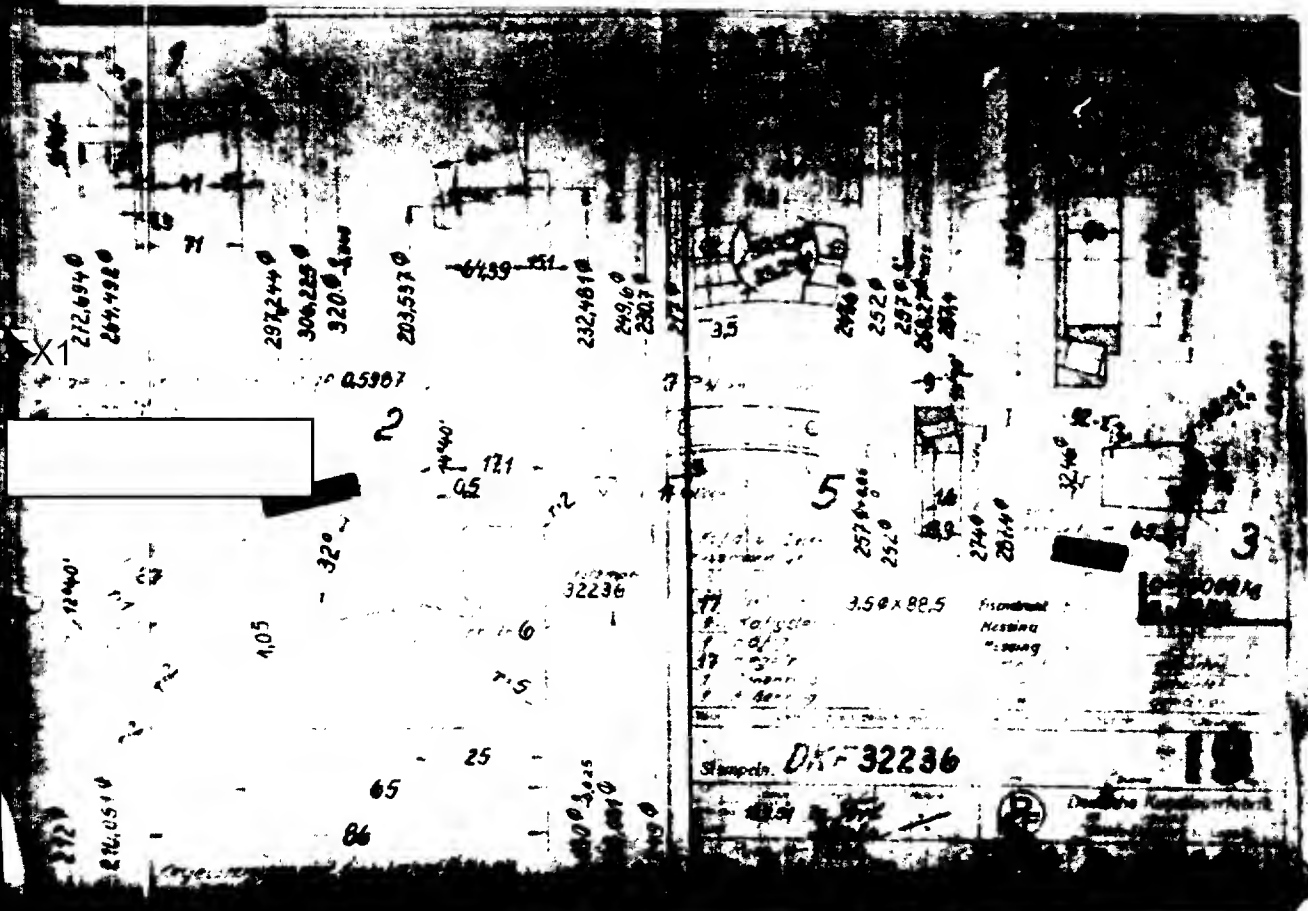


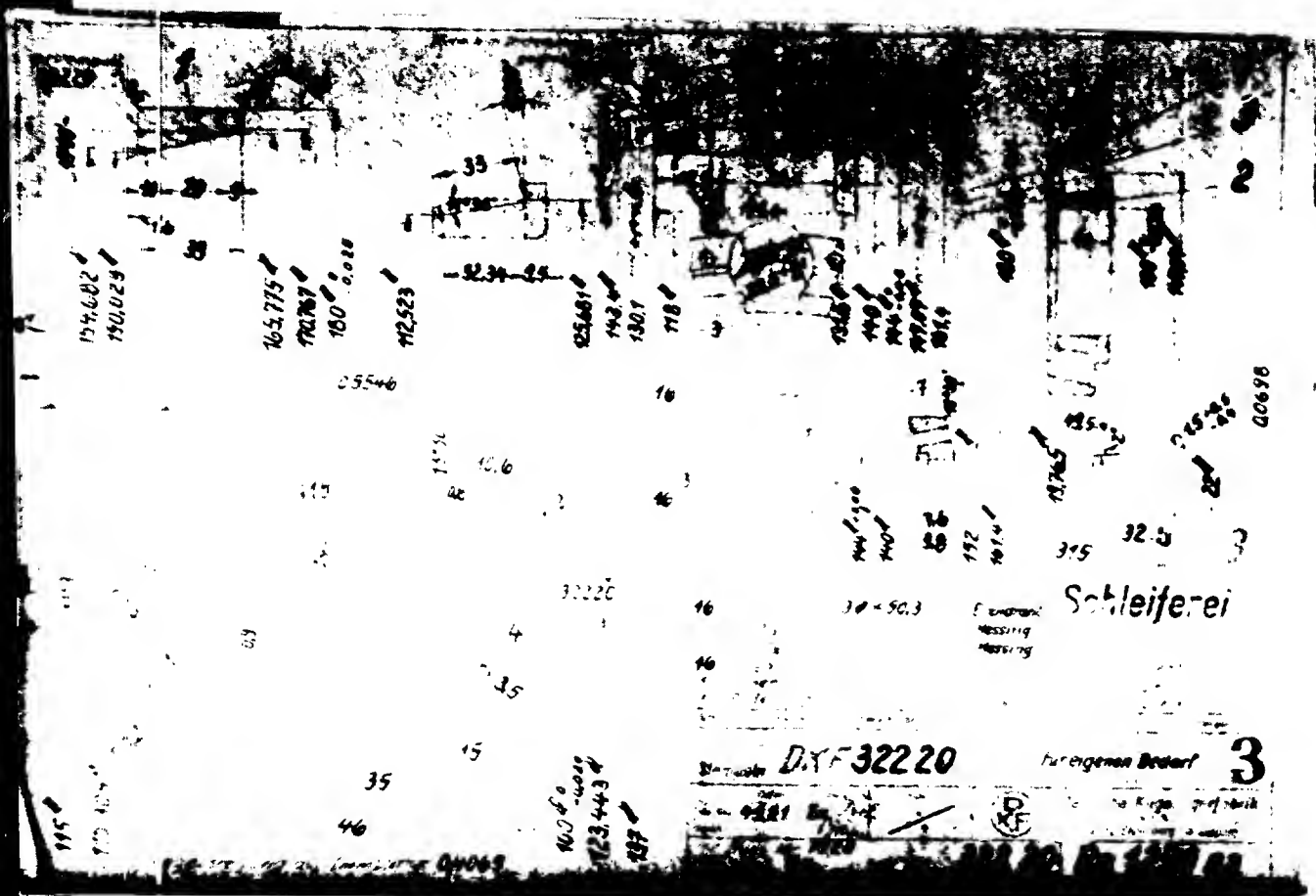


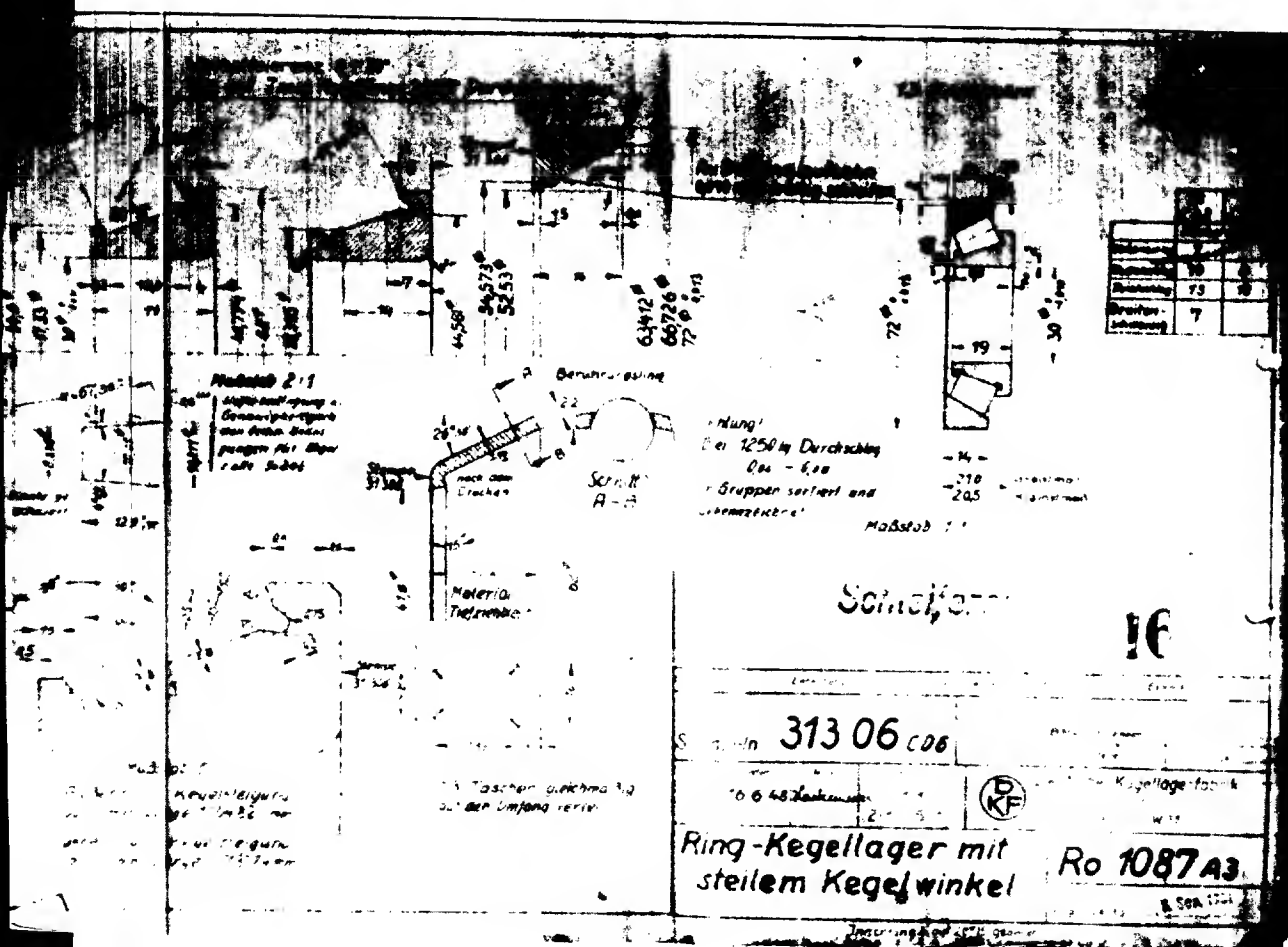


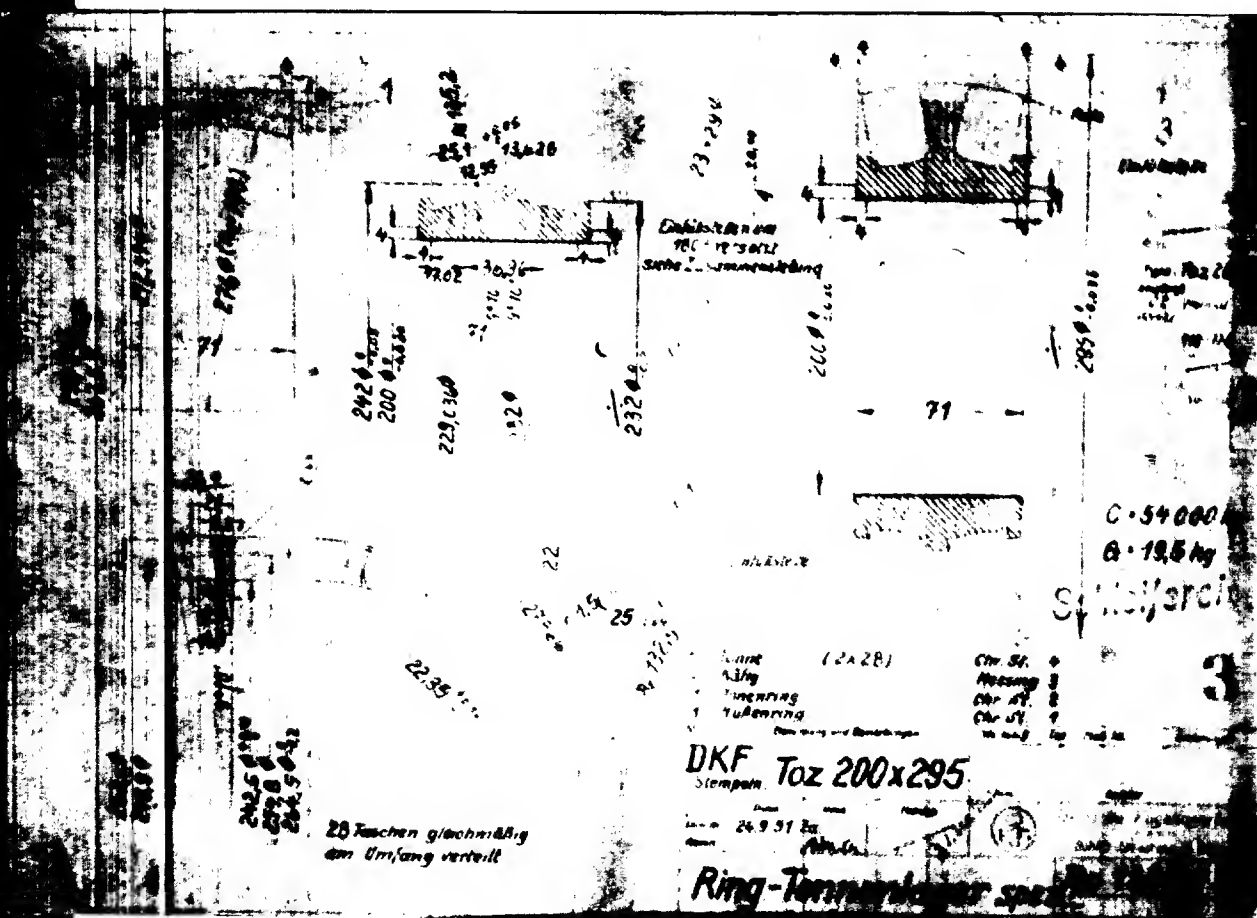


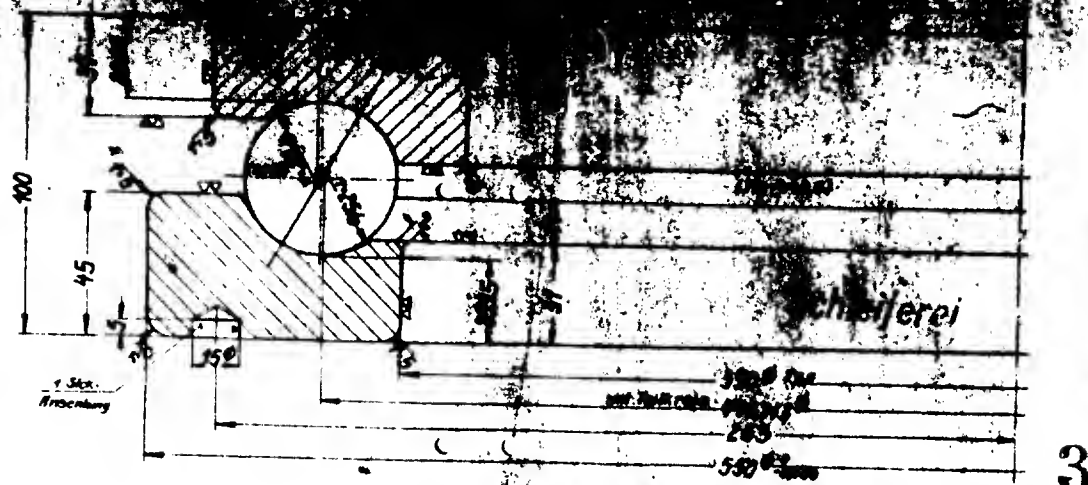






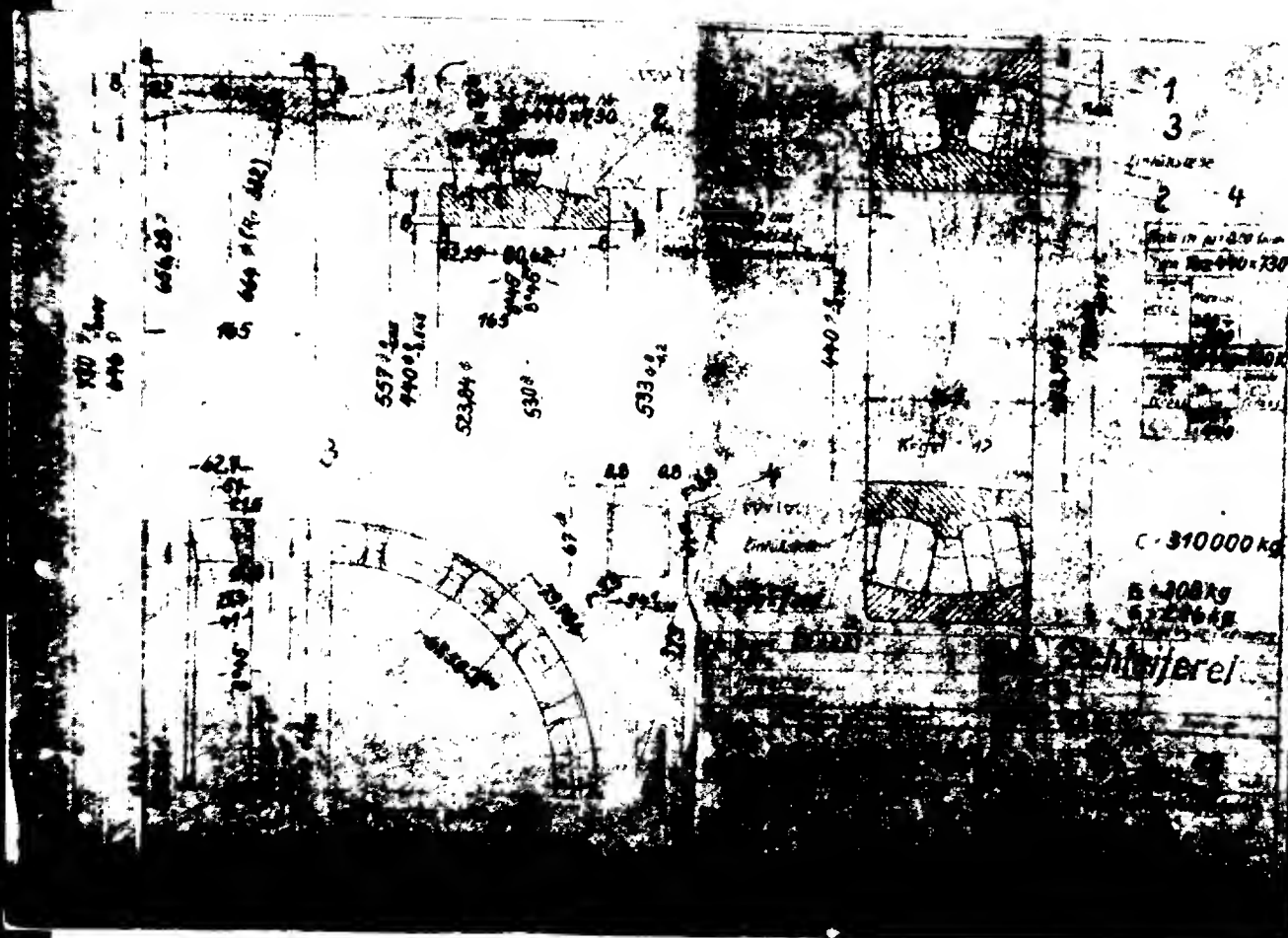


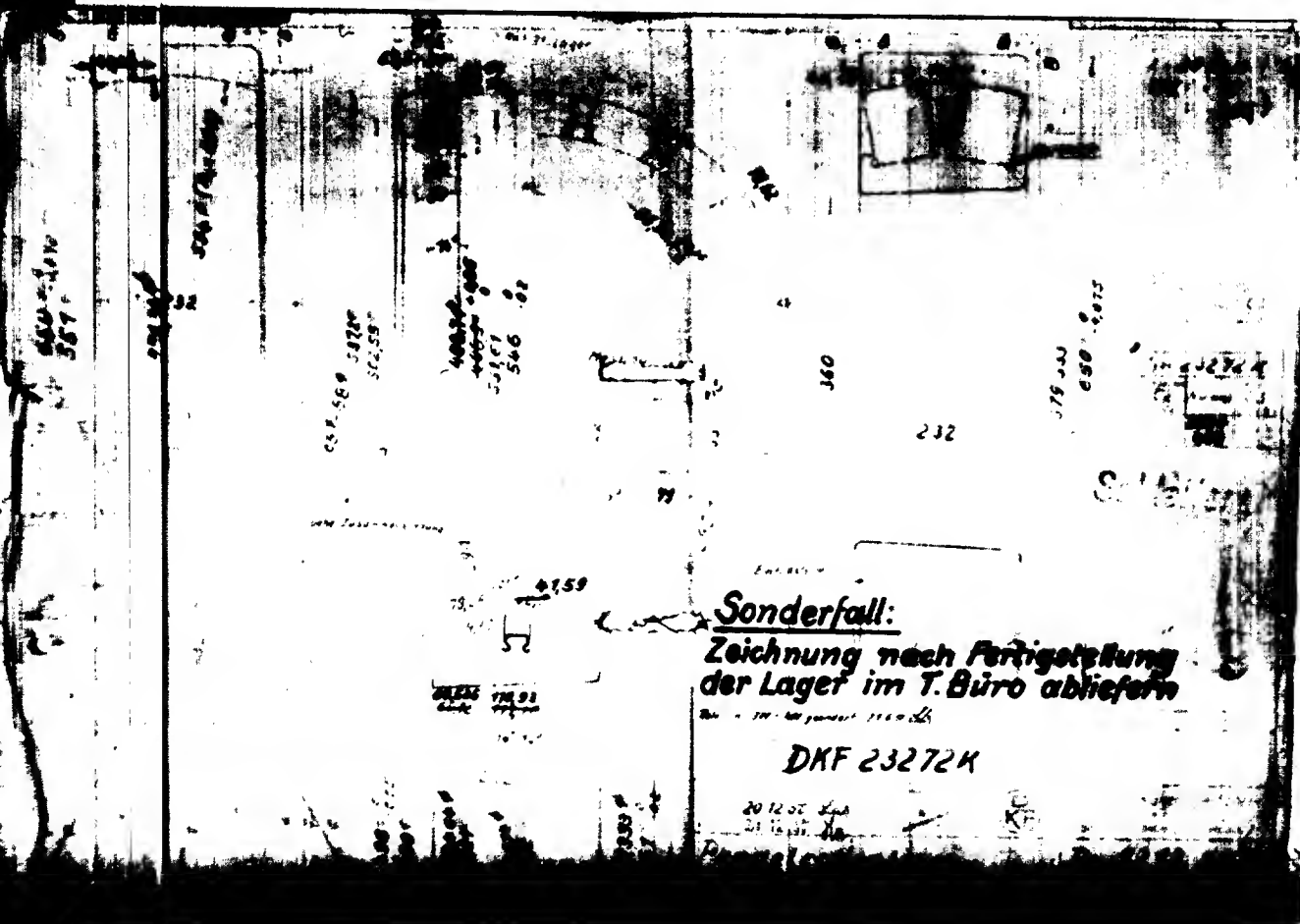


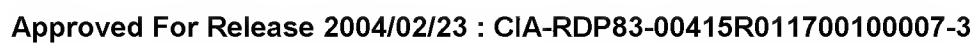


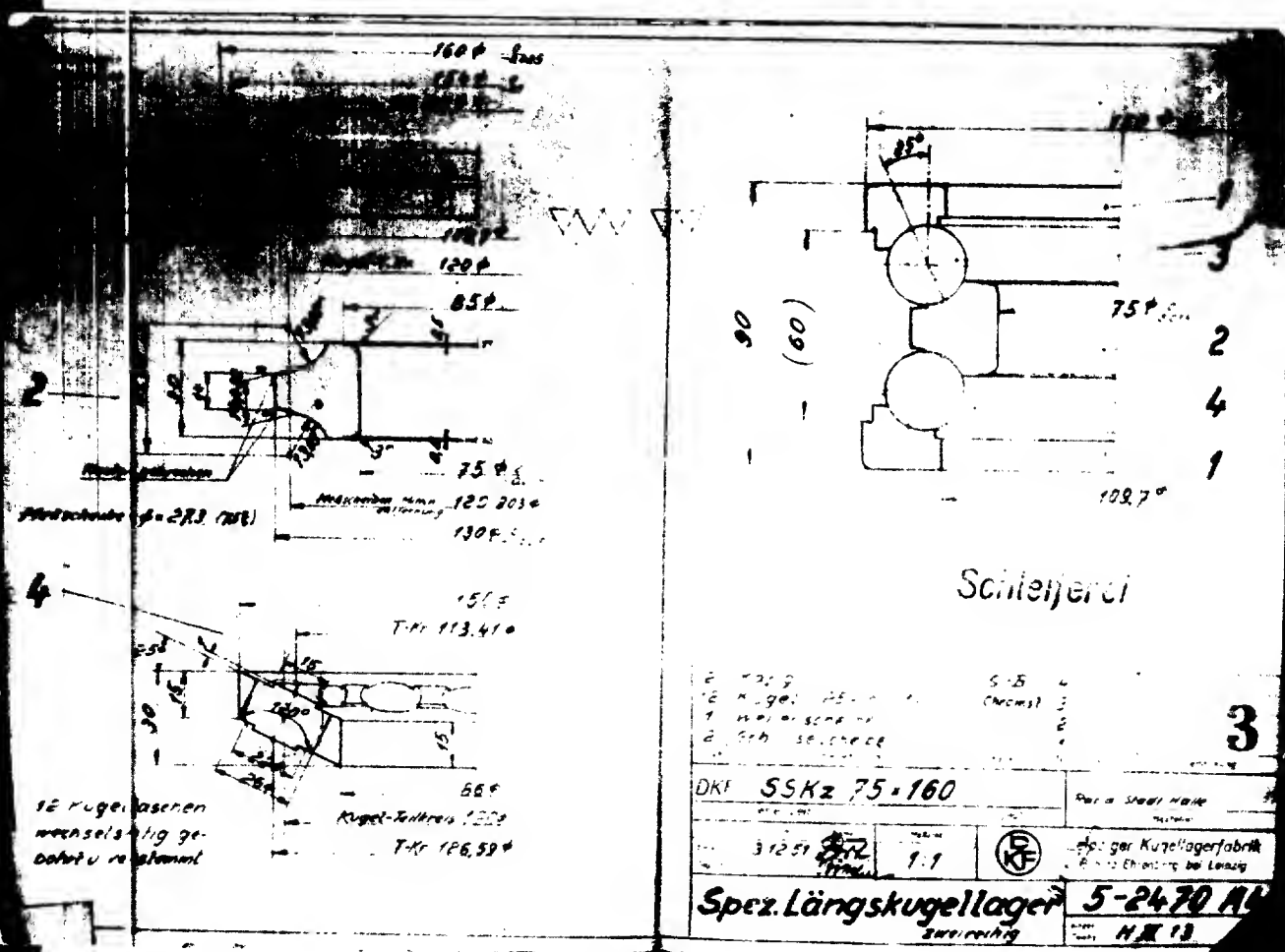
Käfiglos

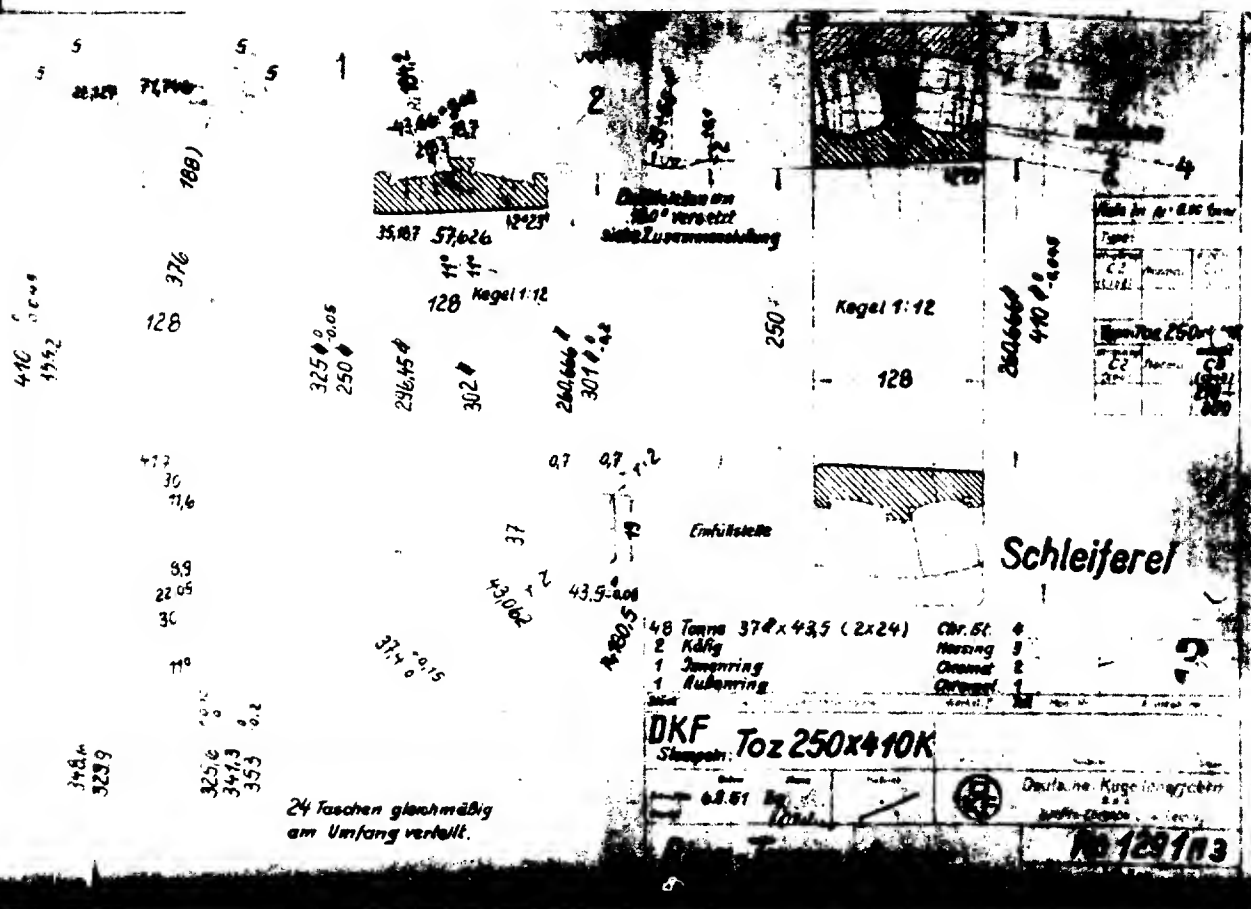
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1. Stück	2. 1.2.3.4.5.6.7.8.9.10.11.12.13.14.15.16.17.18.19.20.21.22.23.24.25.26.27.28.29.30.31.32.33.34.35.36.37.38.39.40.41.42.43.44.45.46.47.48.49.50.51.52.53.54.55.56.57.58.59.60.61.62.63.64.65.66.67.68.69.70.71.72.73.74.75.76.77.78.79.80.81.82.83.84.85.86.87.88.89.90.91.92.93.94.95.96.97.98.99.100.	3	1

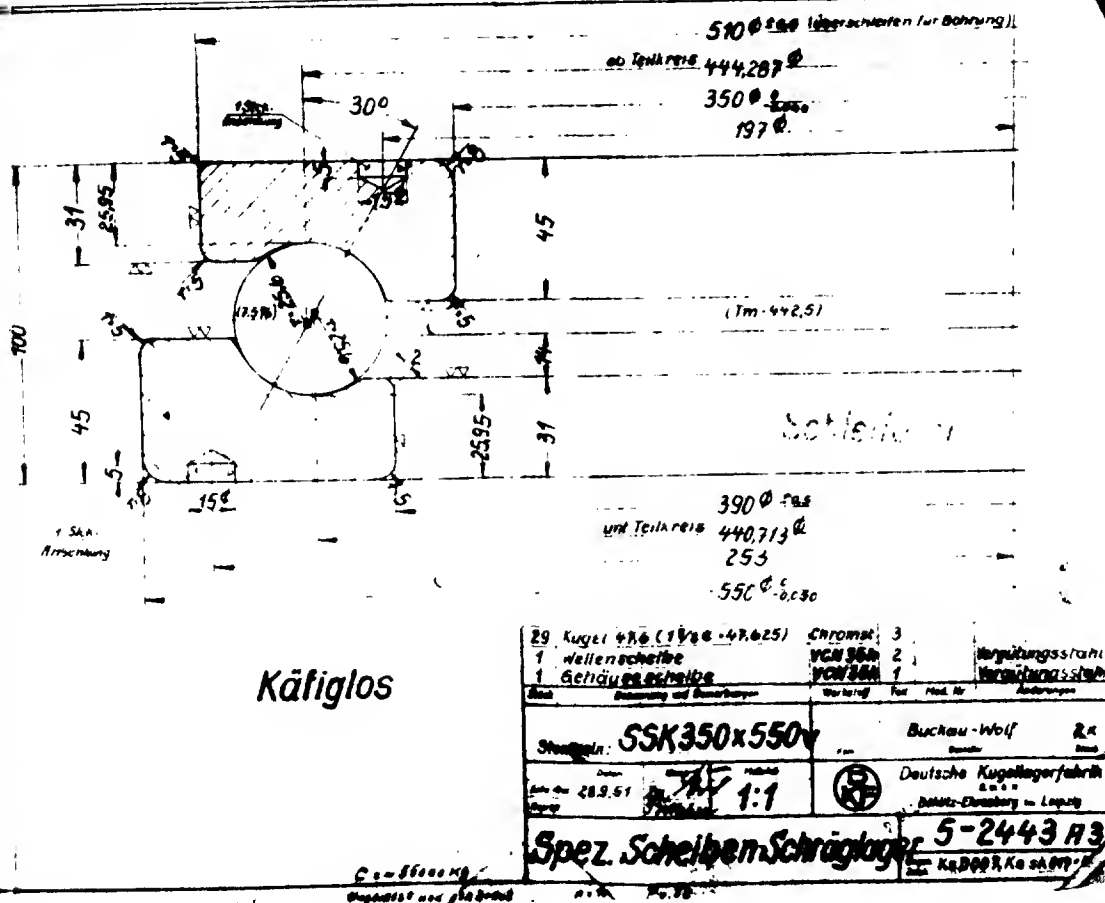


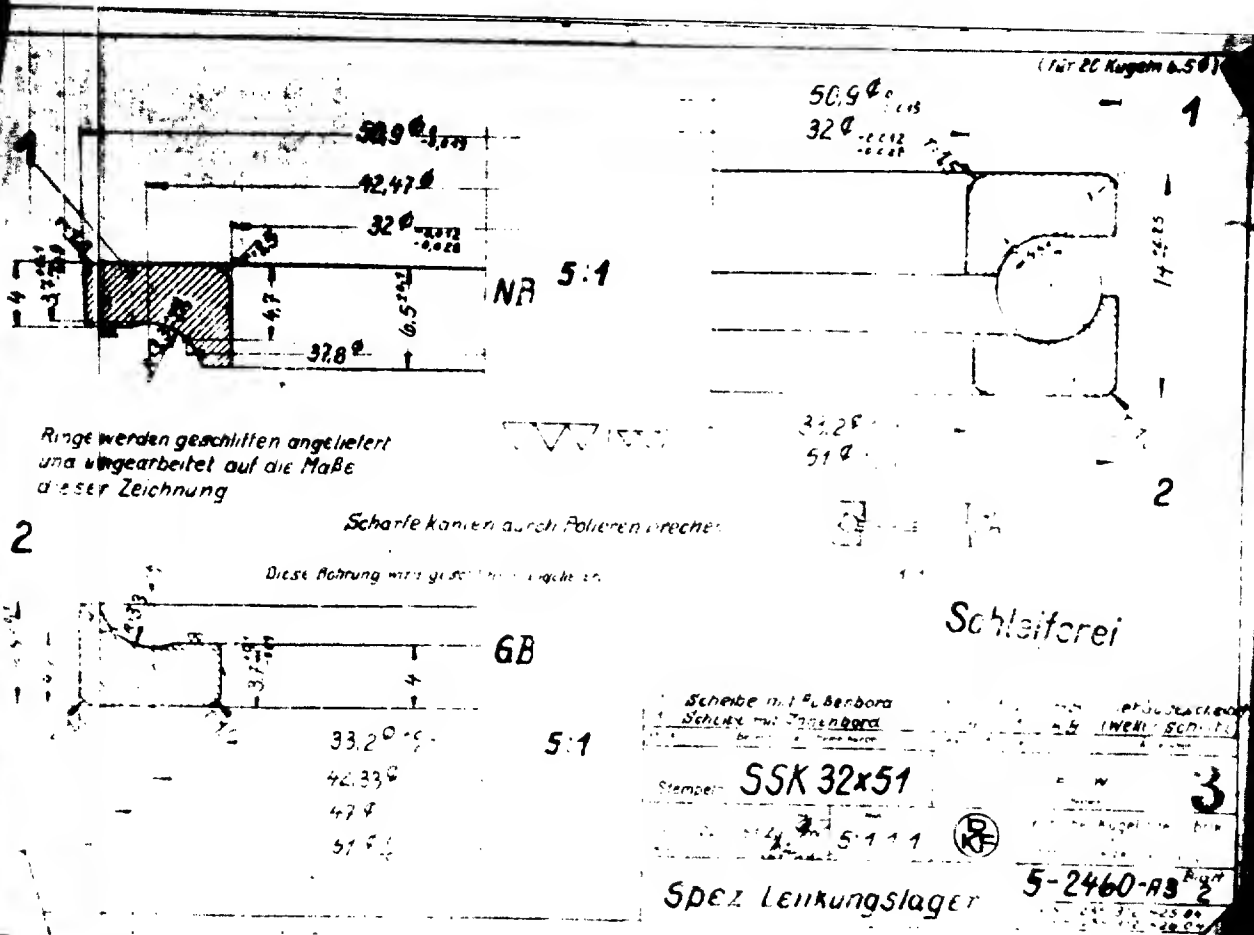


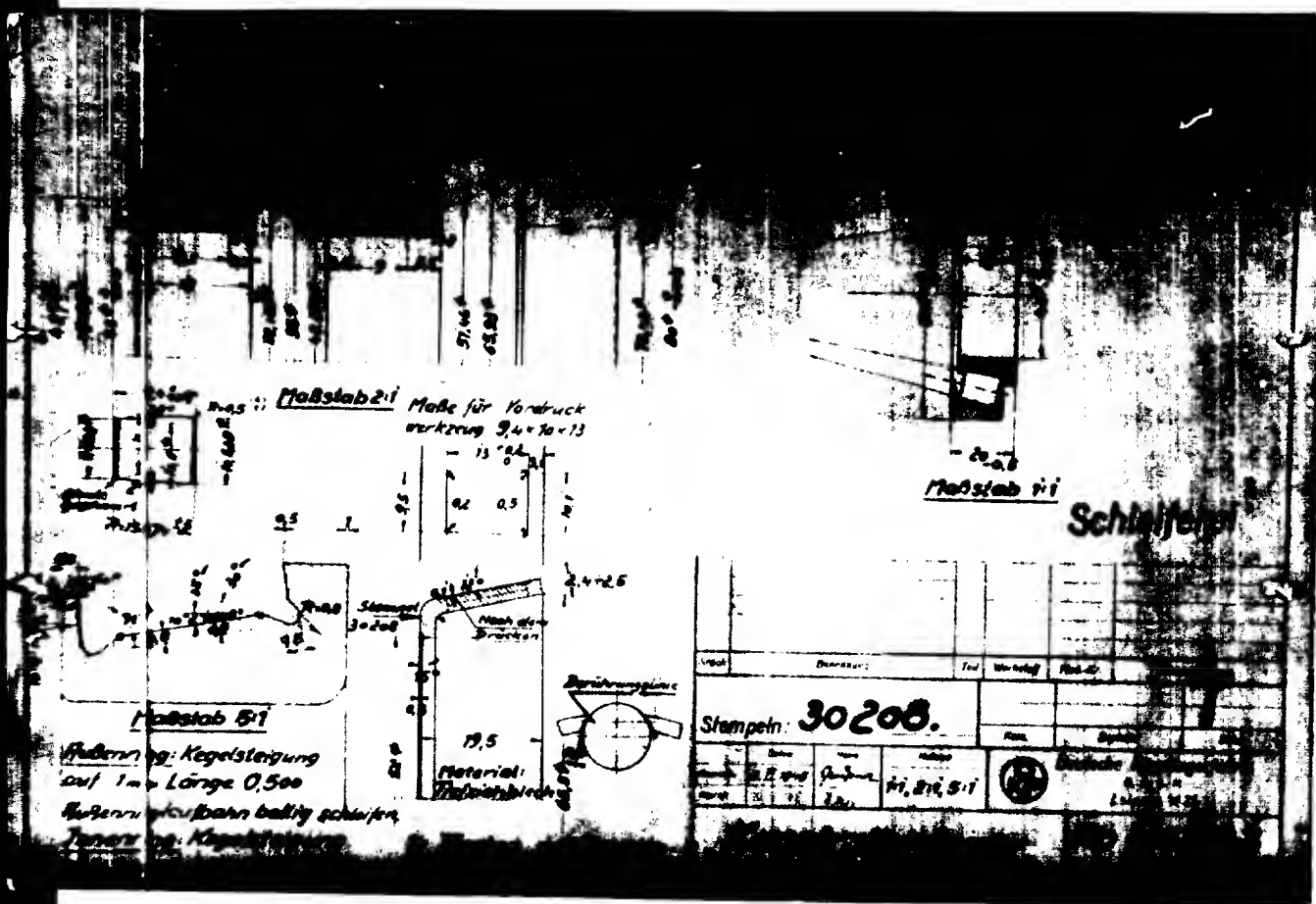












Stempel: SSK 270-200

325°
270-200

305°
302010

305°
302010

285°
3400
3000

Stempel: SSK 270-300

335°
315°

275°
235°
305°
320°

40 Löcher

Ranten gedreht

Achtung! Fasermaße abweichend von normal

325°
281.10.10
2700-2000

305°
302010
3000-2000

1 3 4 2

Schleiferei

3

1. Kugeln Eisenbahn	SSK 270	Y	Stahl	Normung und Bearbeitungen	Werkstoff	Teil	Stück Nr.	Anforderungen
2. Kugeln Stahl	SSK 270	Y	Stahl	Normung und Bearbeitungen	Werkstoff	Teil	Stück Nr.	Anforderungen
3. Kugeln Stahl	SSK 270	Y	Stahl	Normung und Bearbeitungen	Werkstoff	Teil	Stück Nr.	Anforderungen
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Stempel: SSK 270-300E

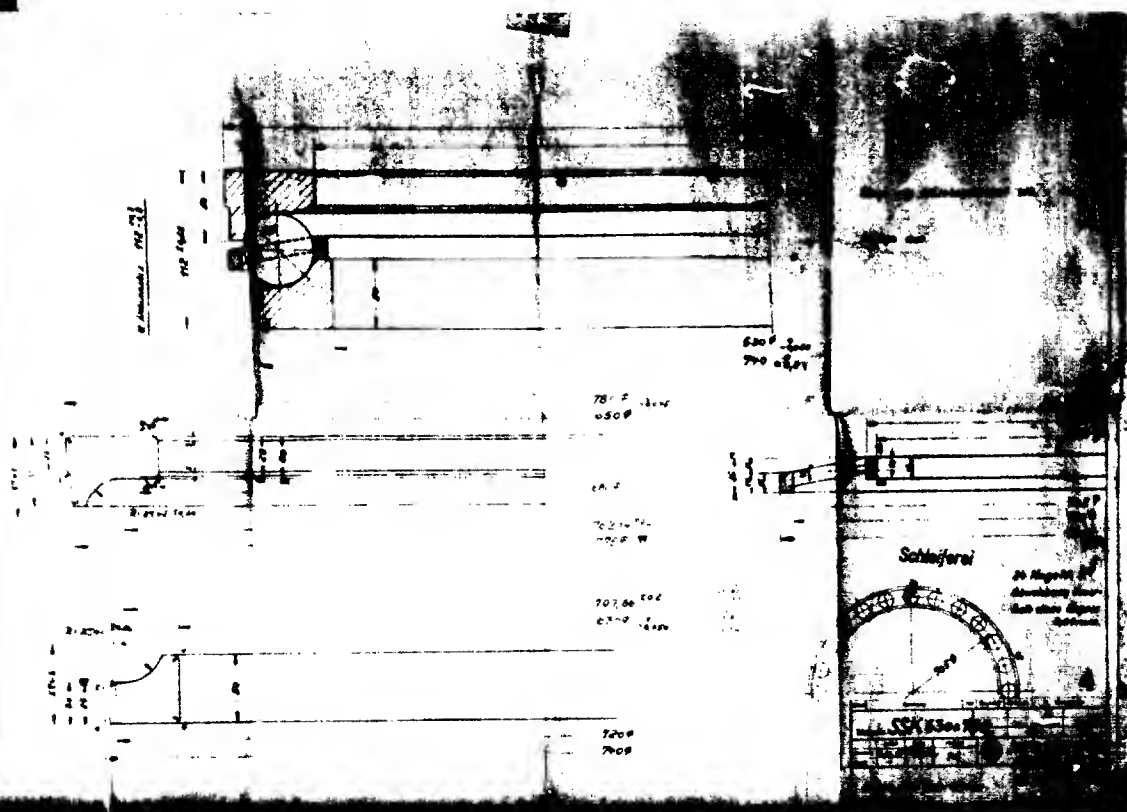
K.B. Kugelfabrik

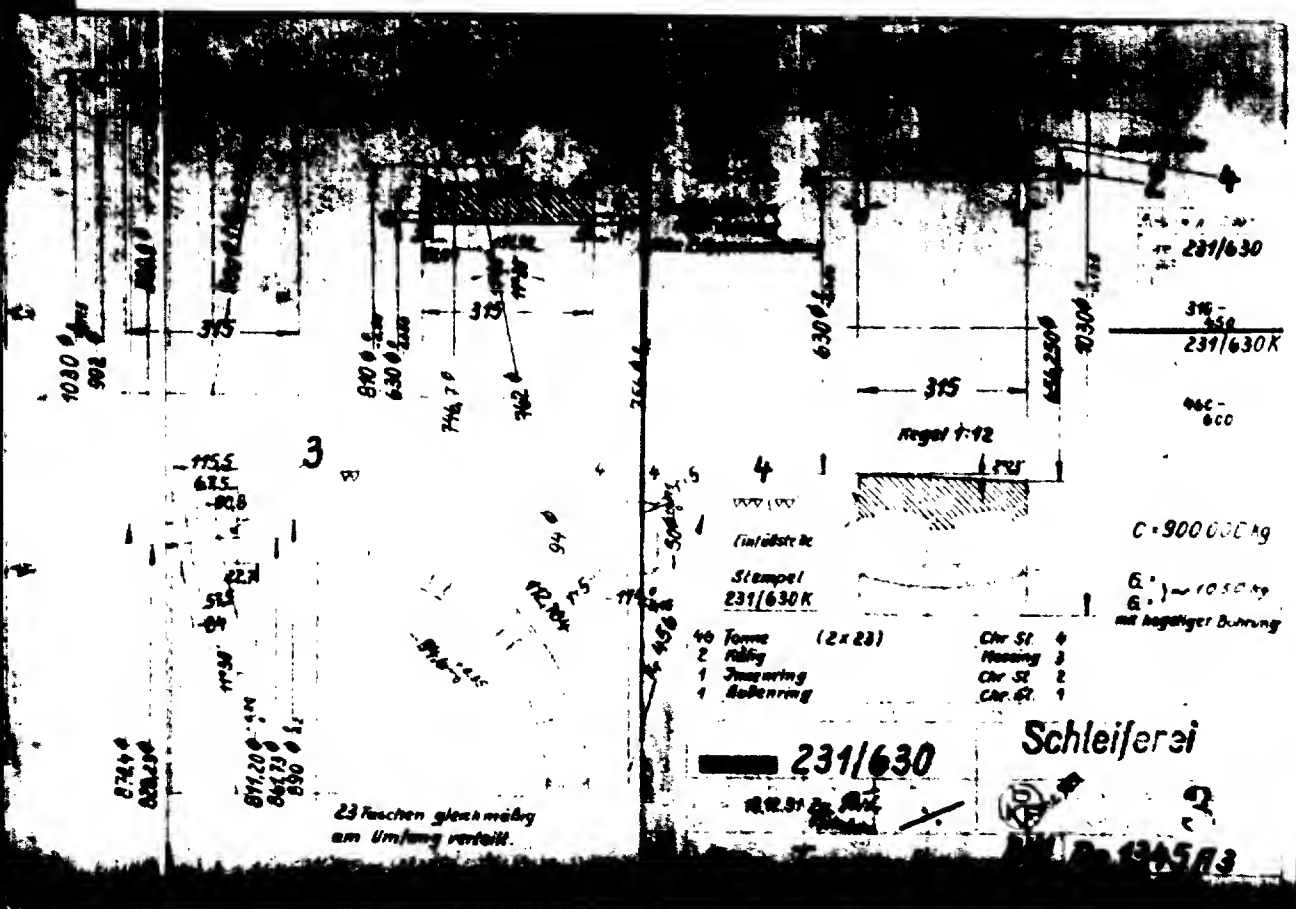
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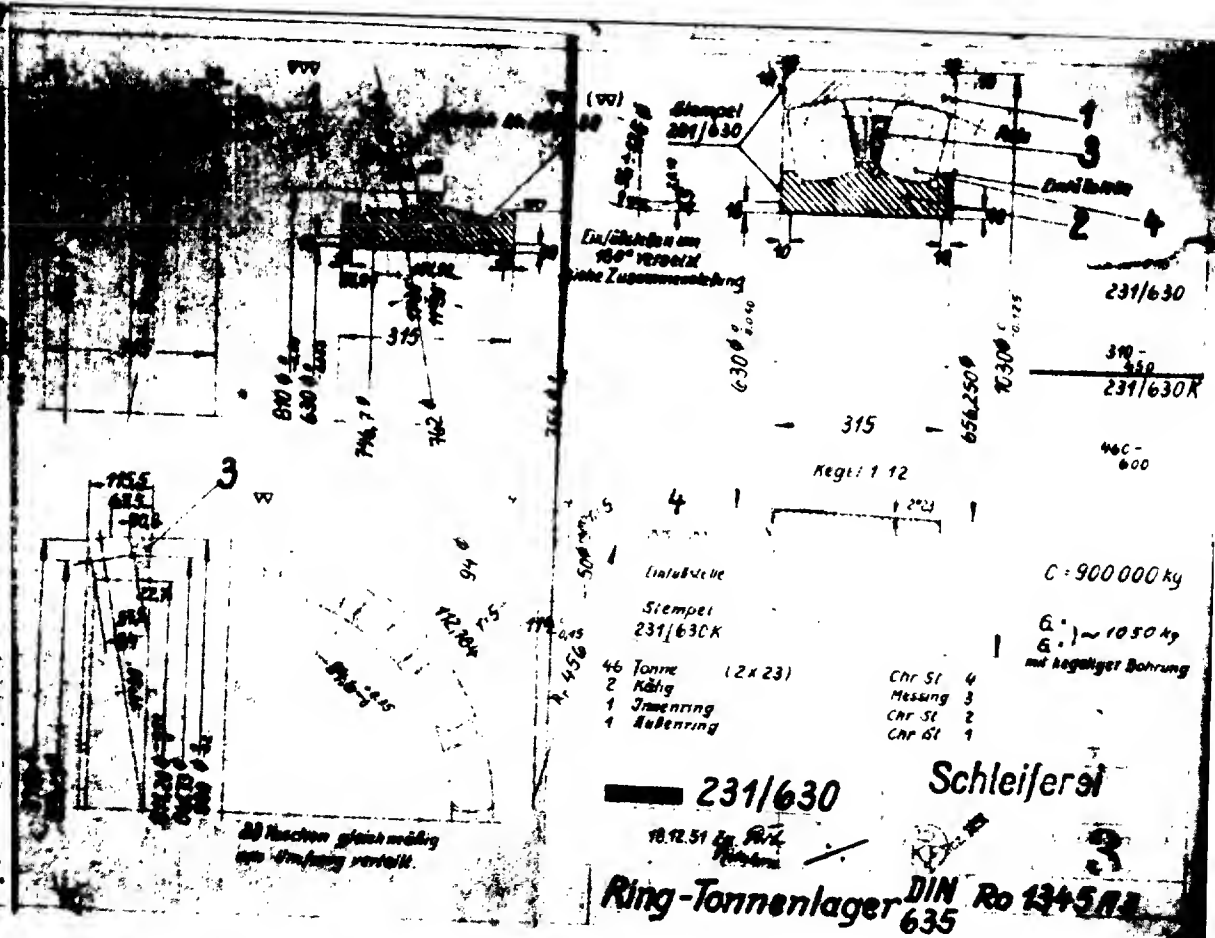
11

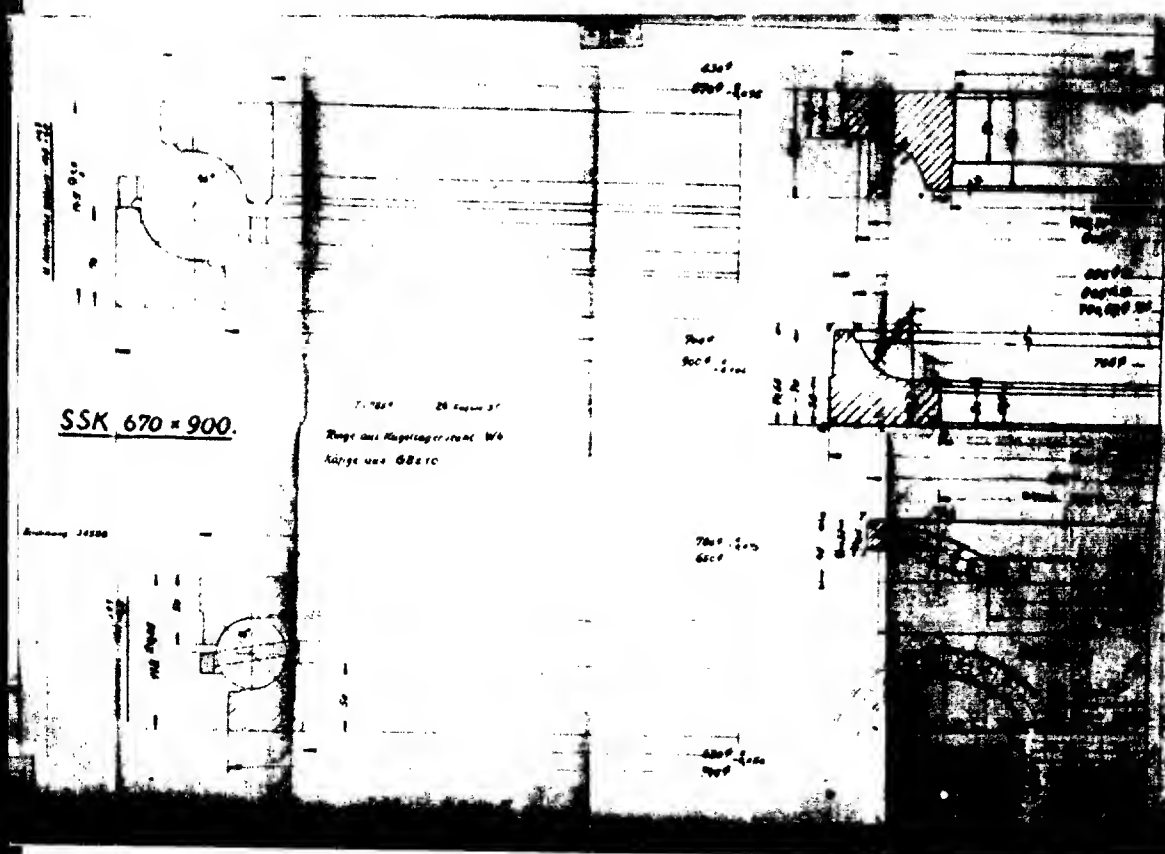
Deutsche Kugelfabrik

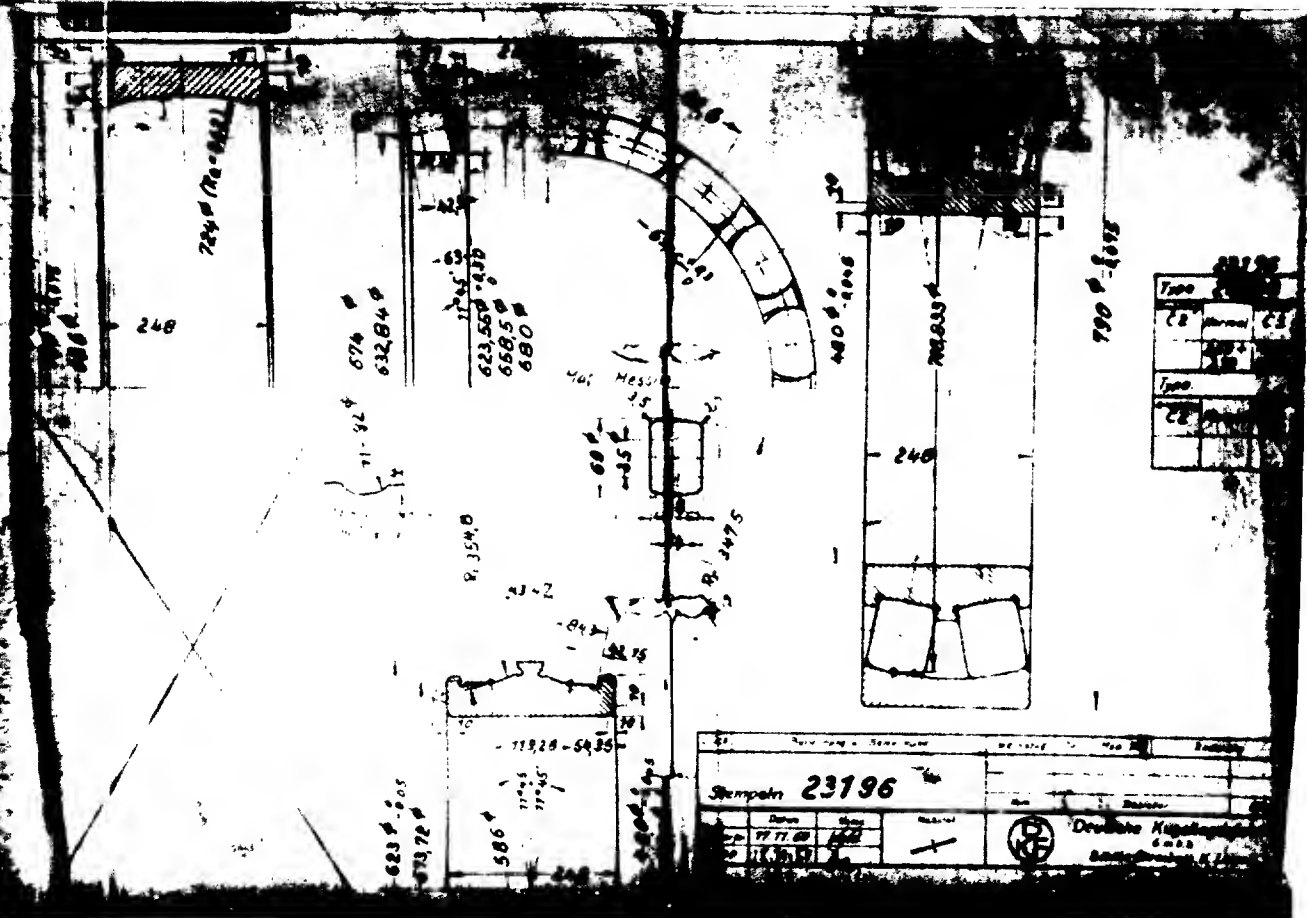
5-2462-10

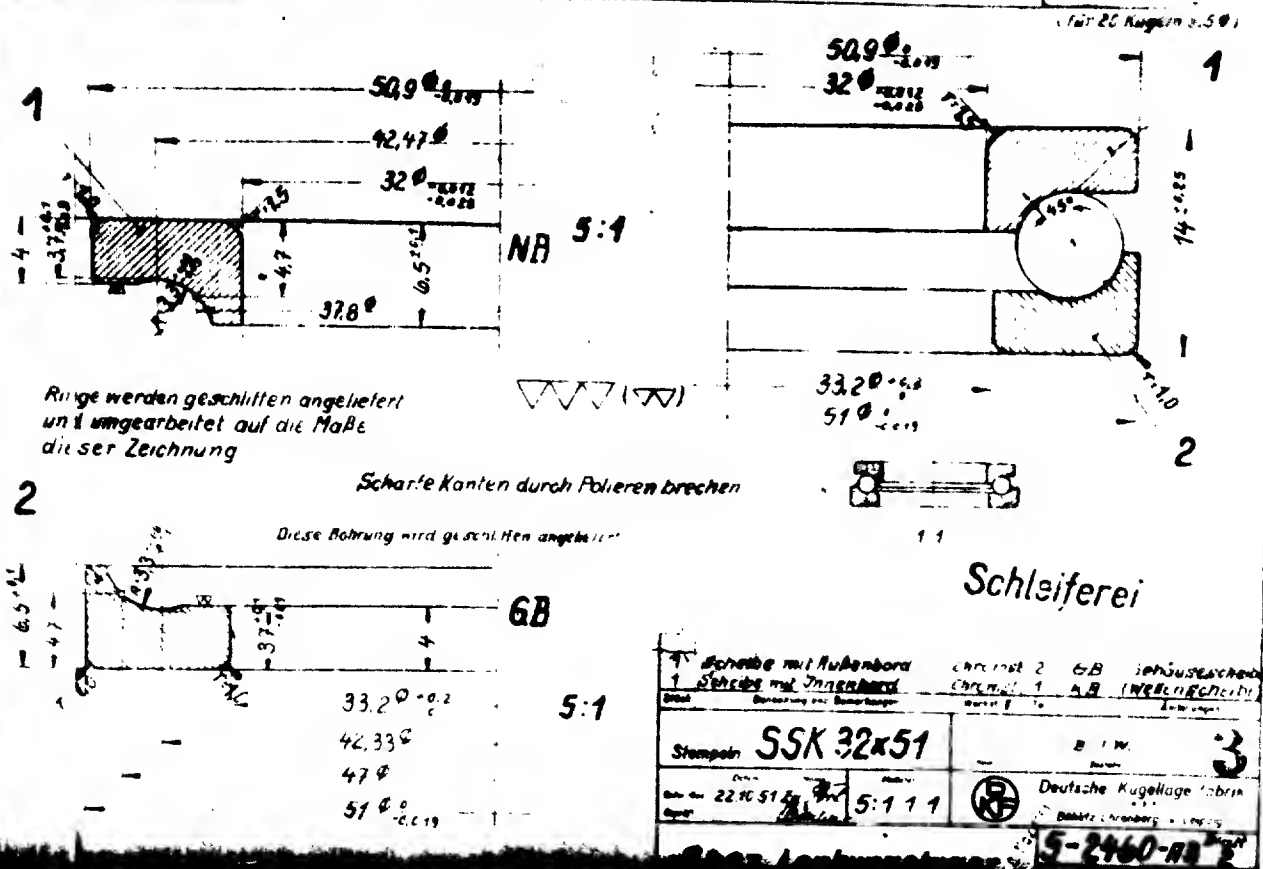


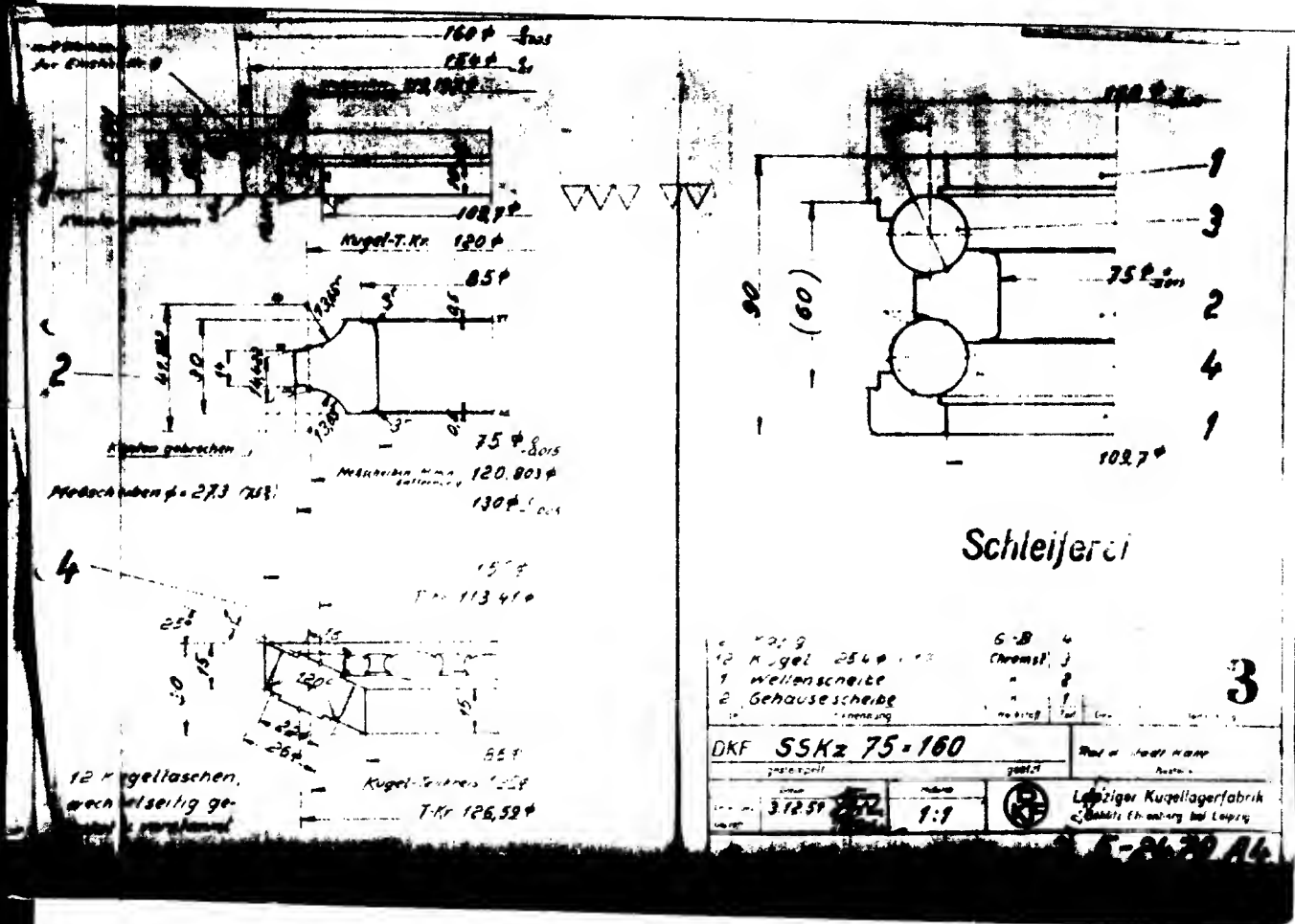


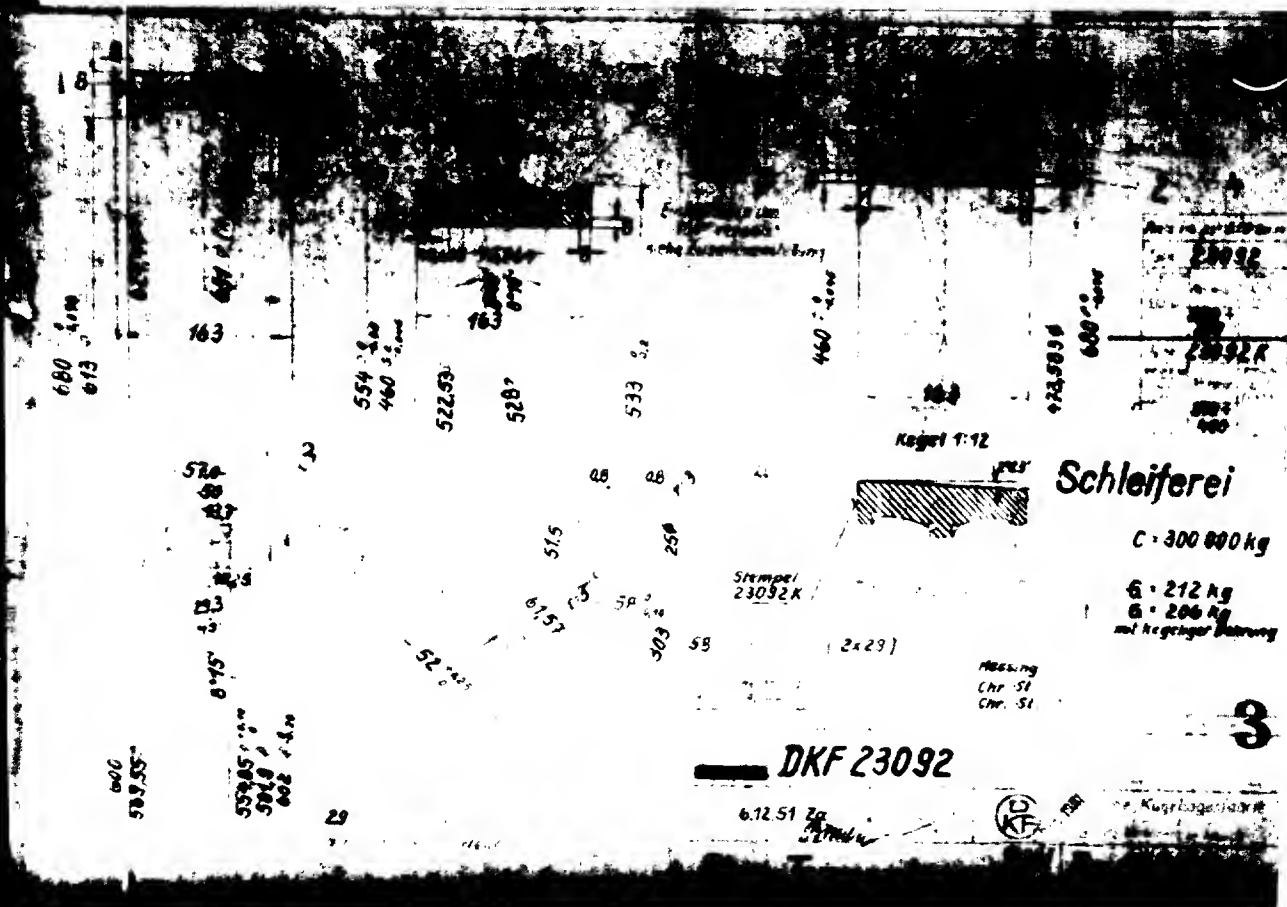


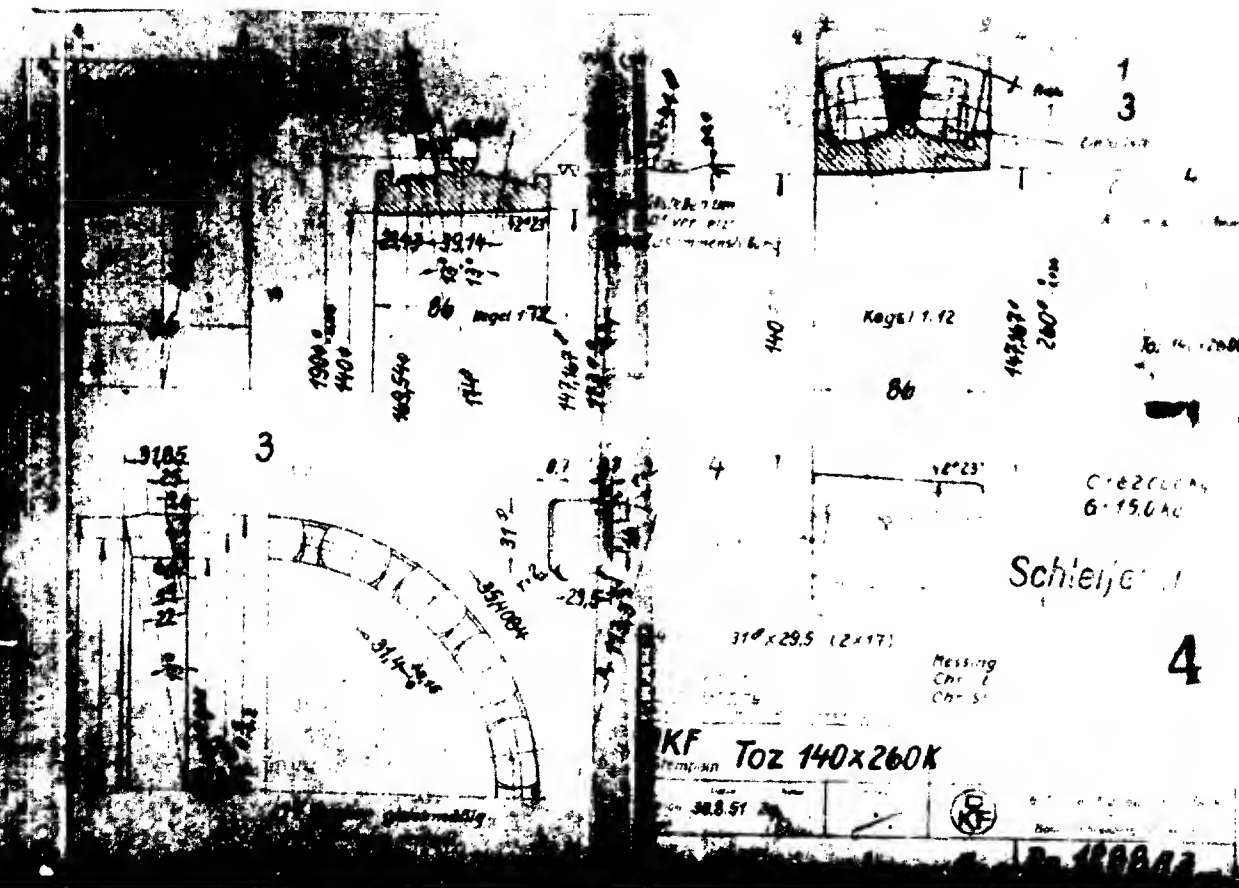


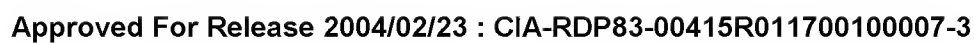


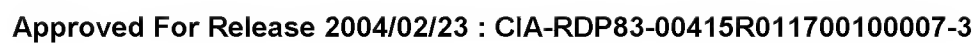


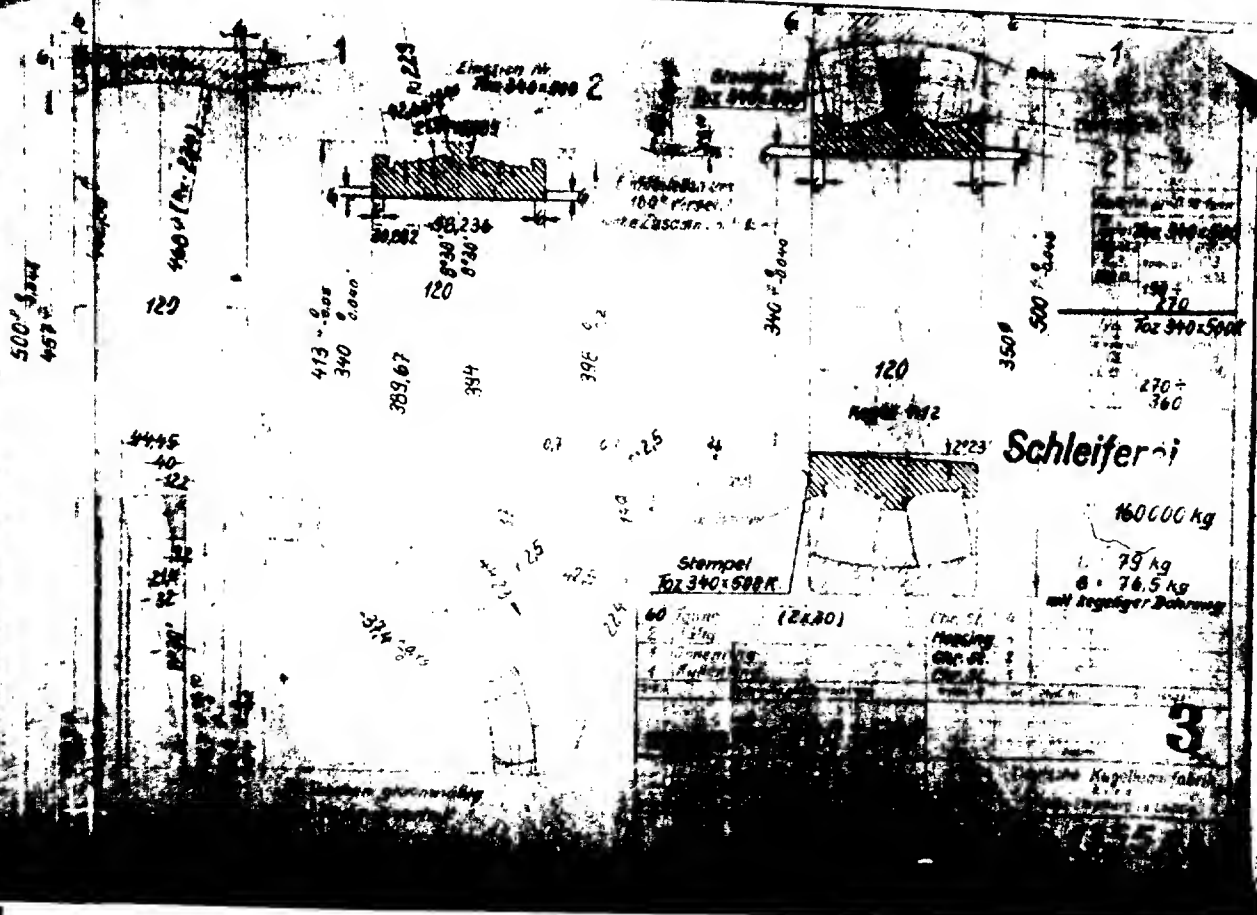


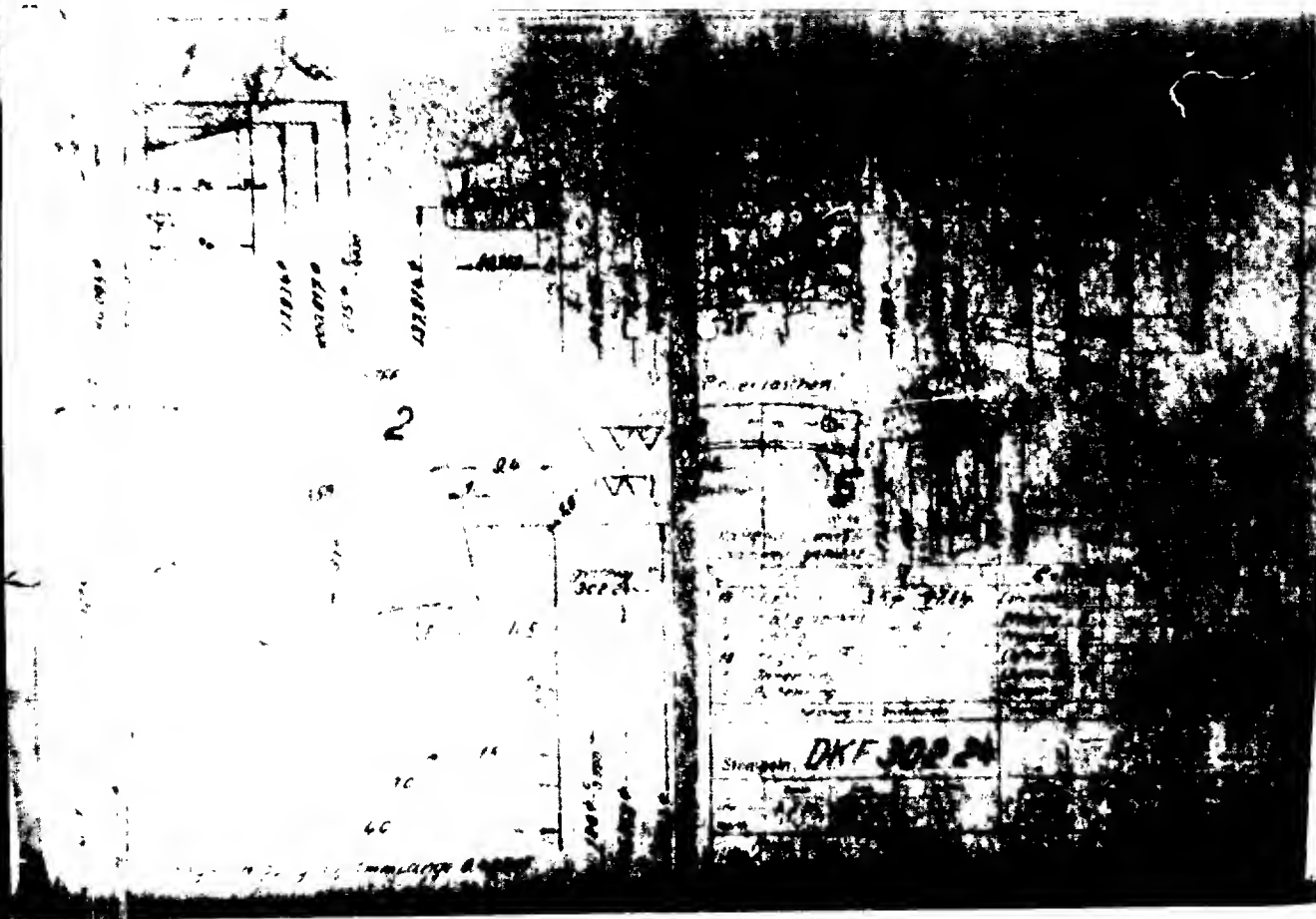


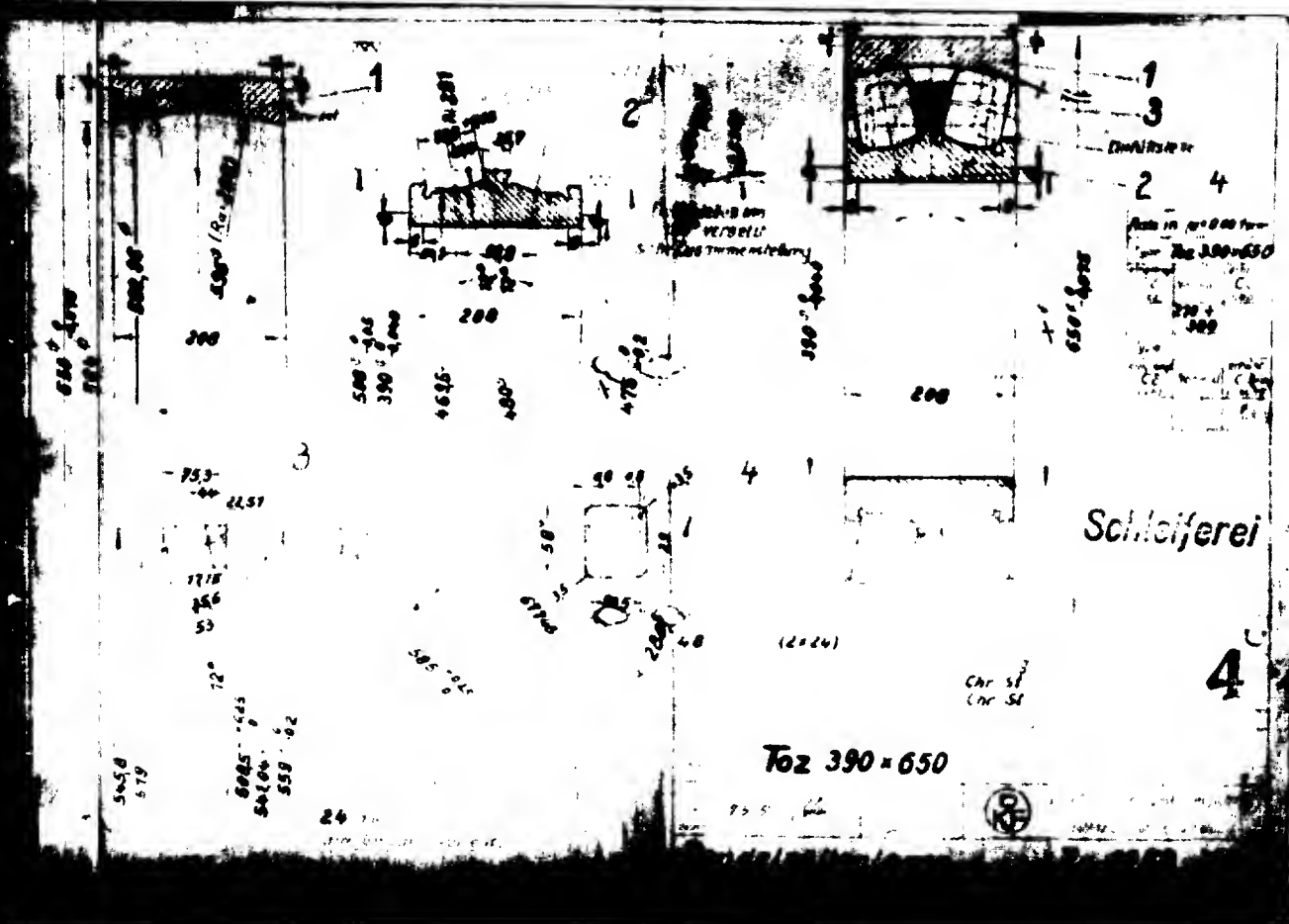


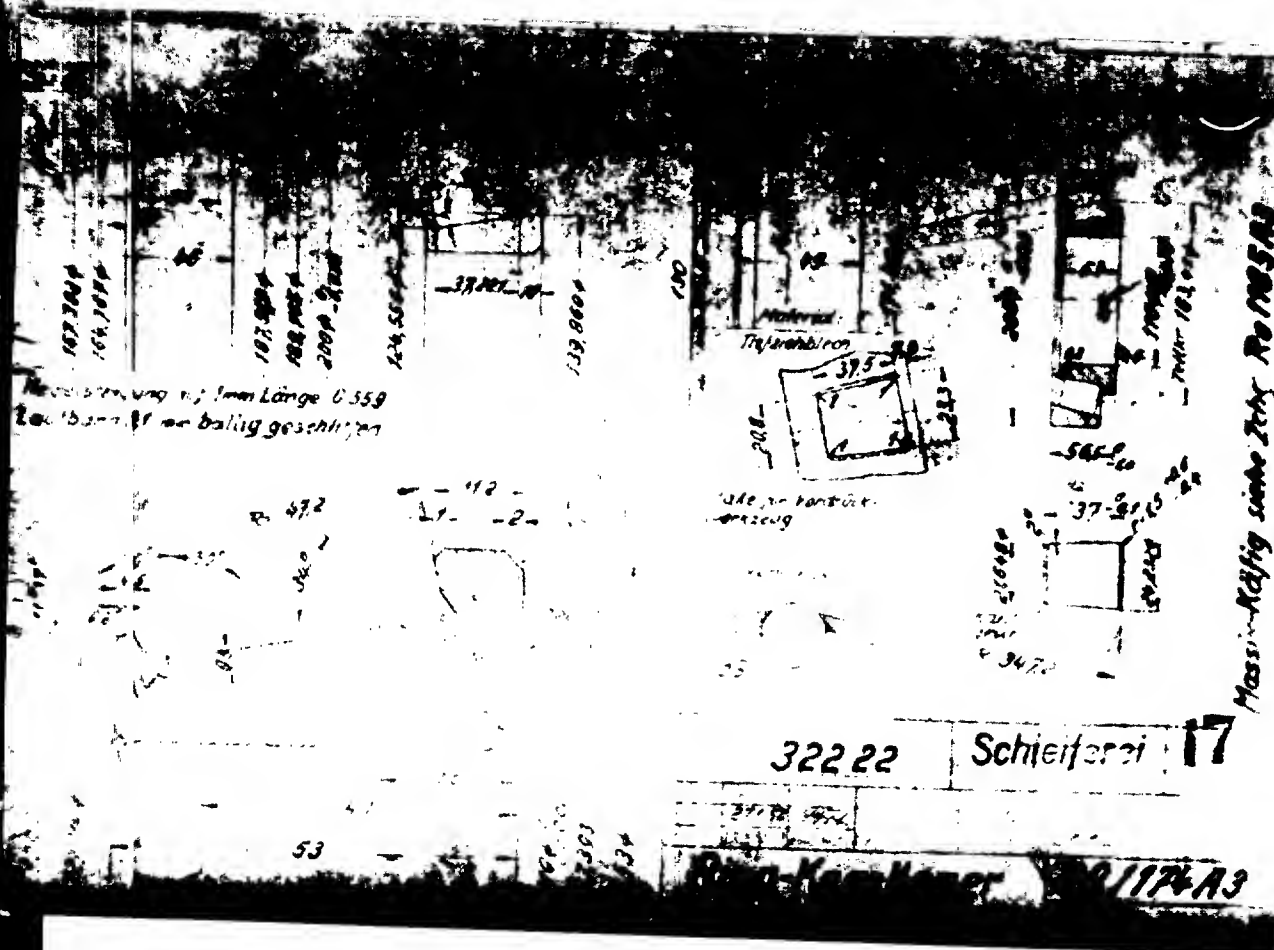


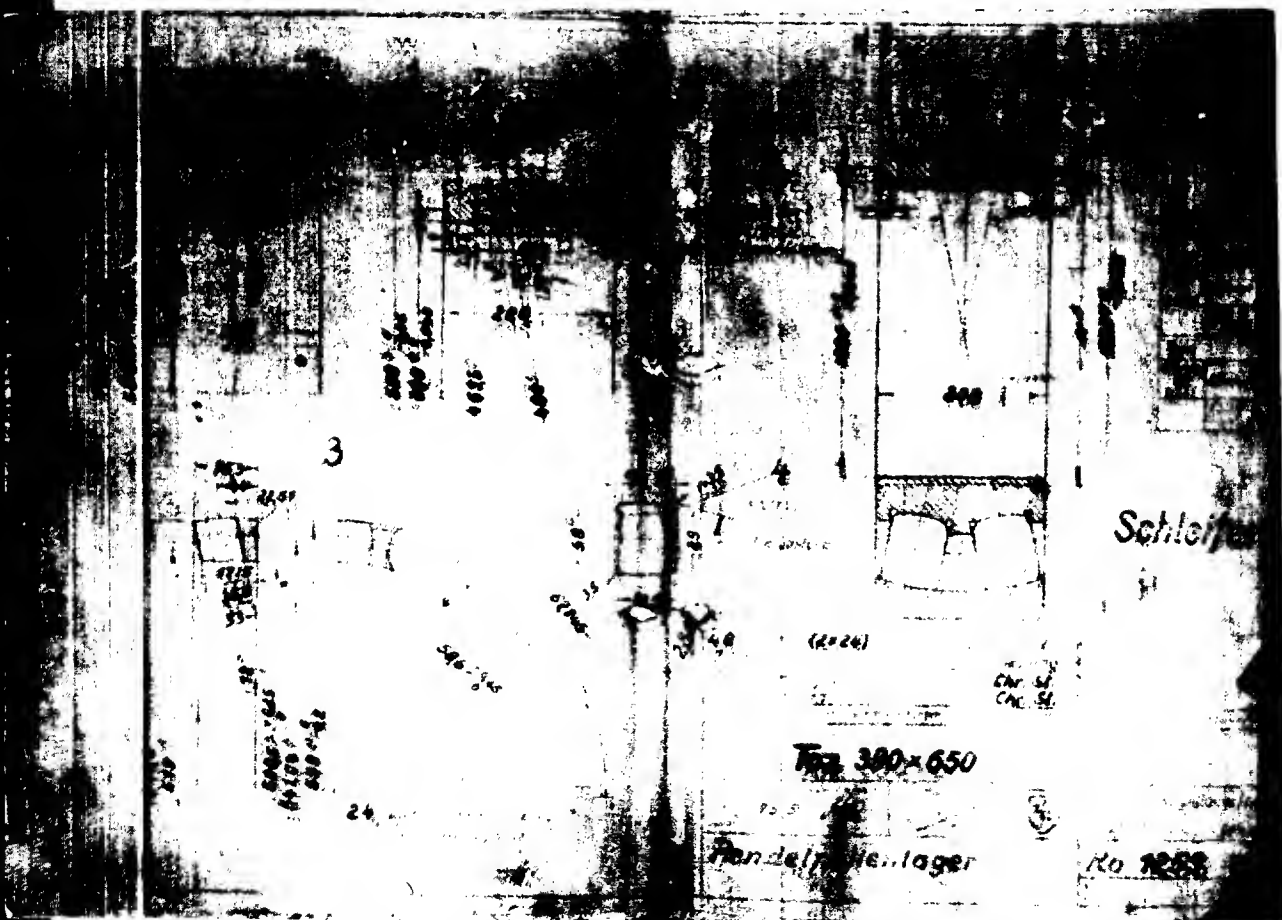


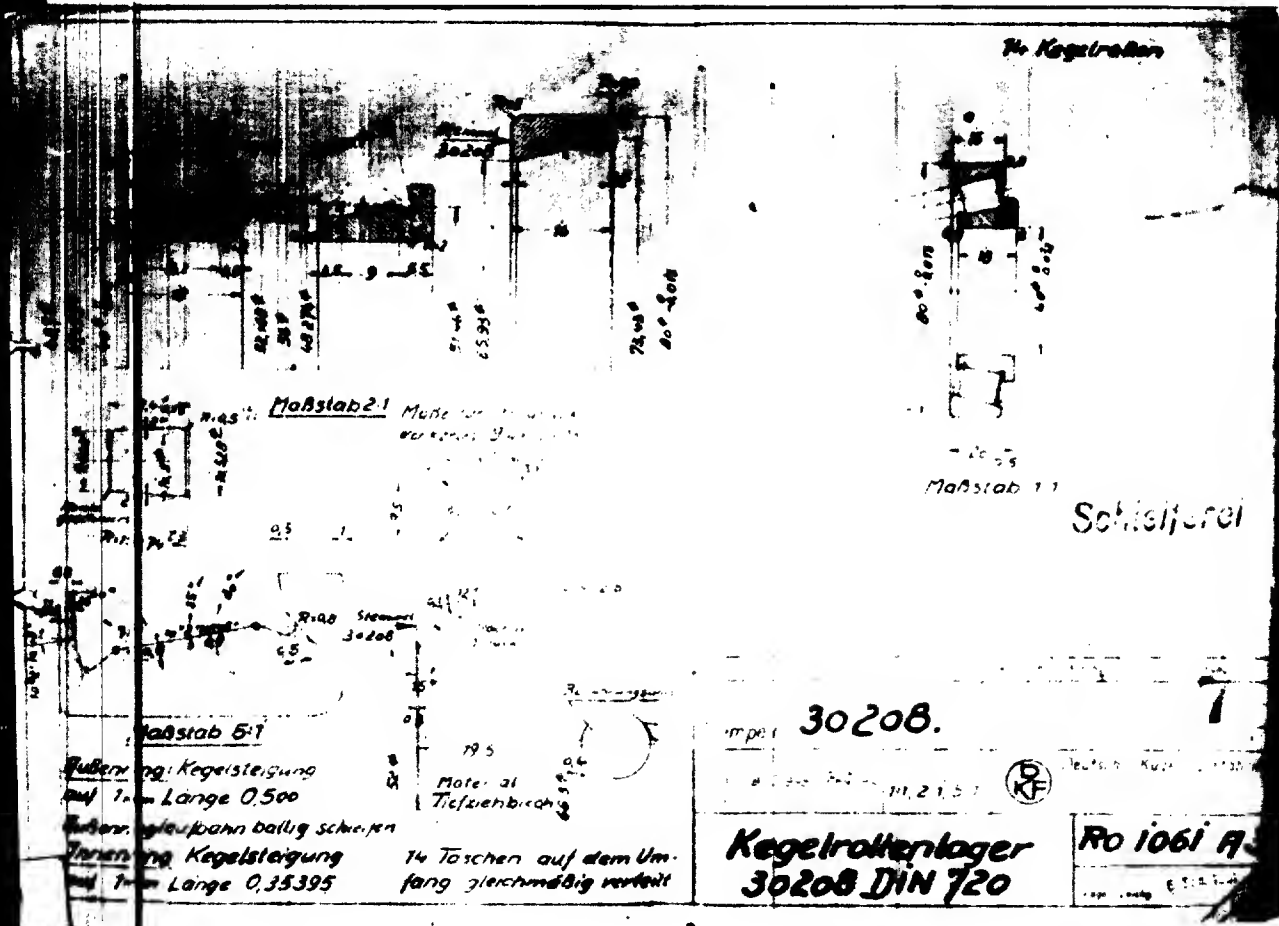


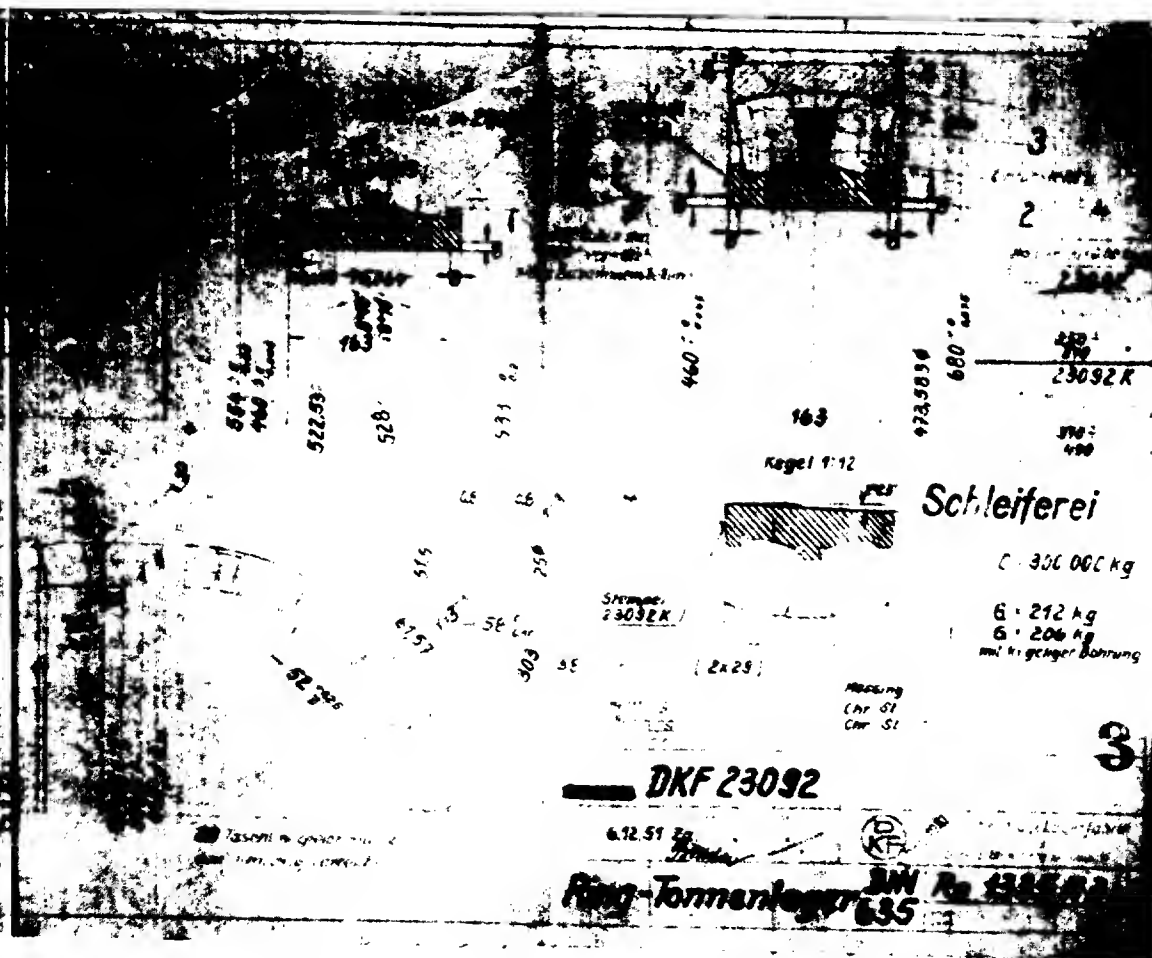


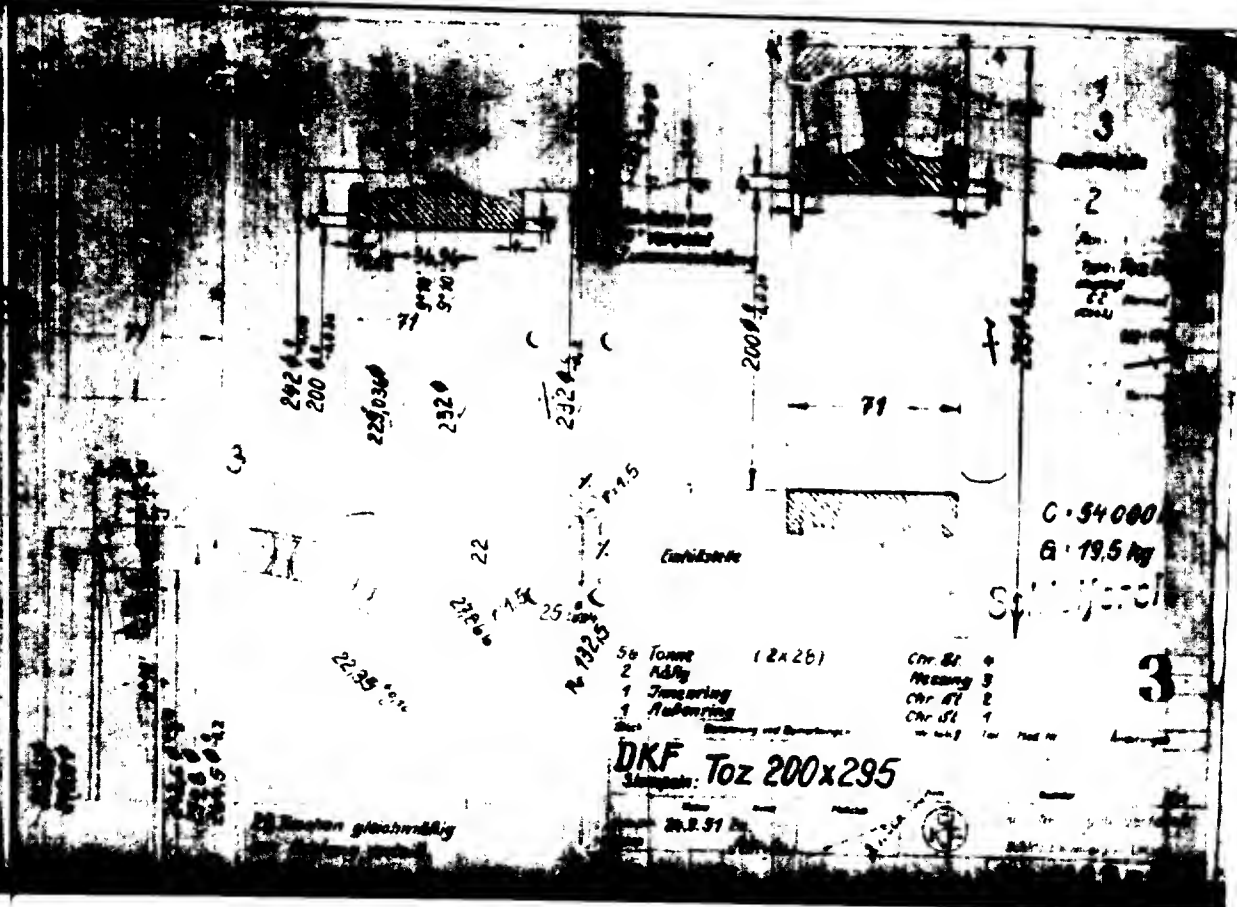


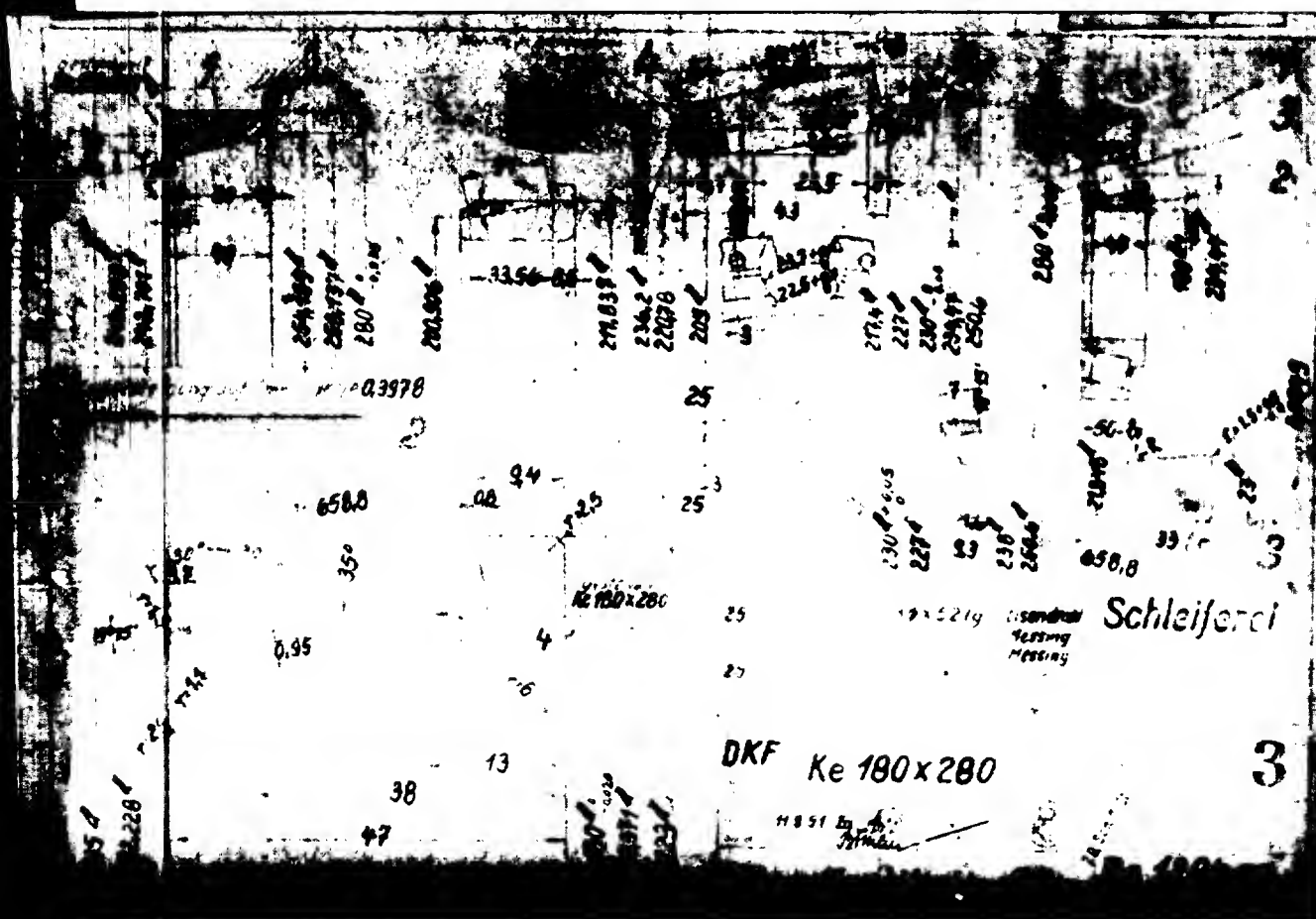


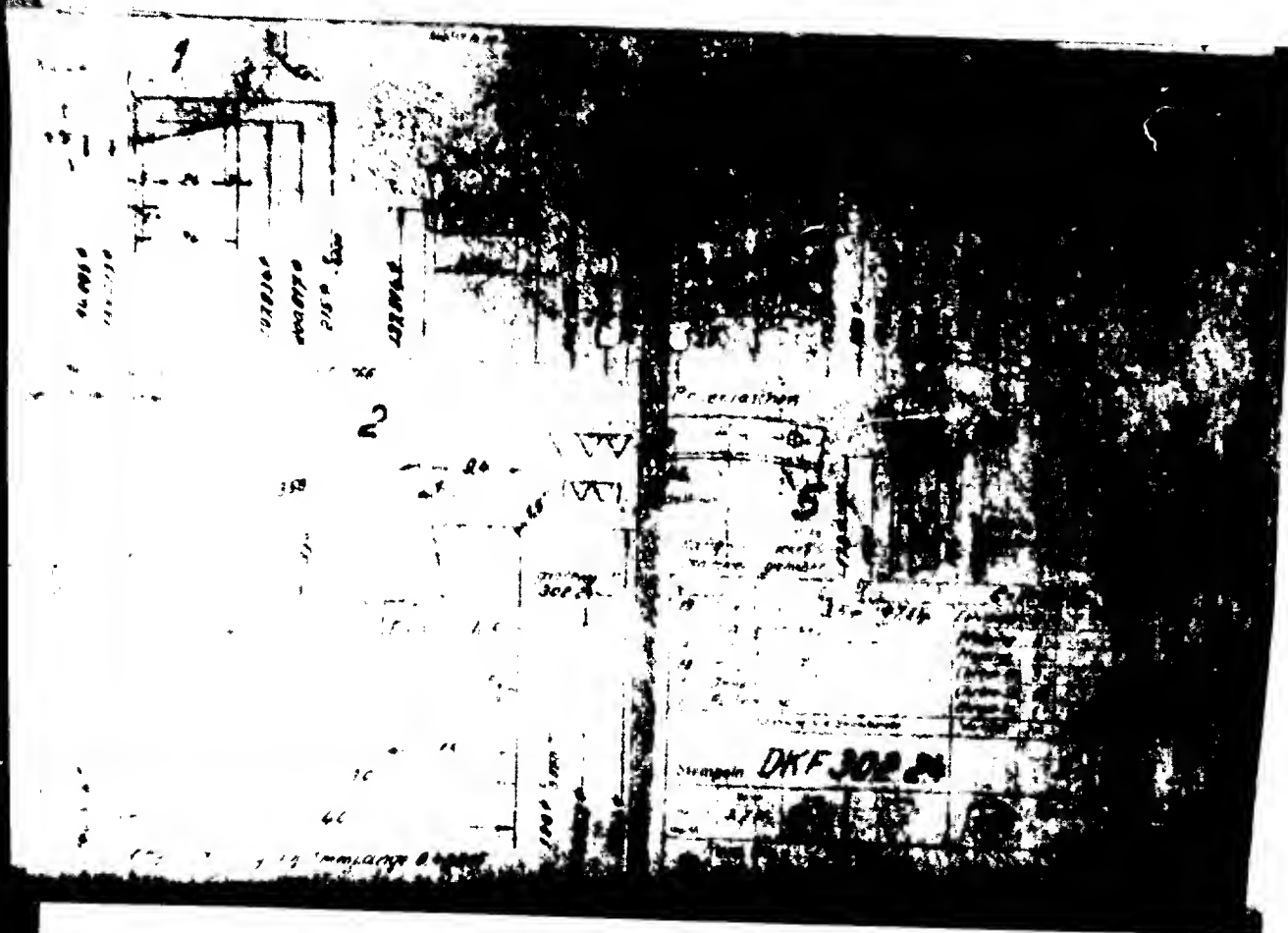


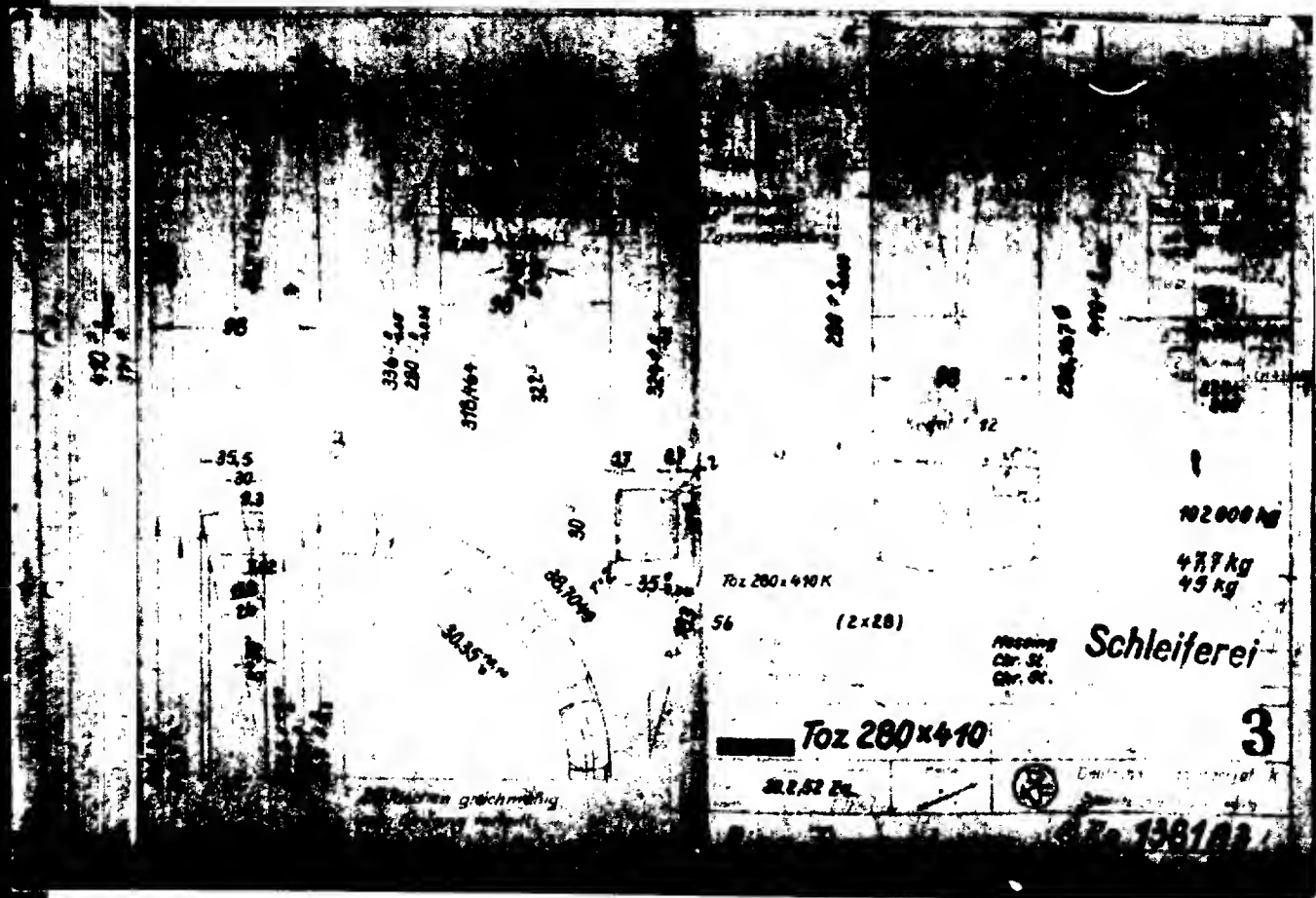


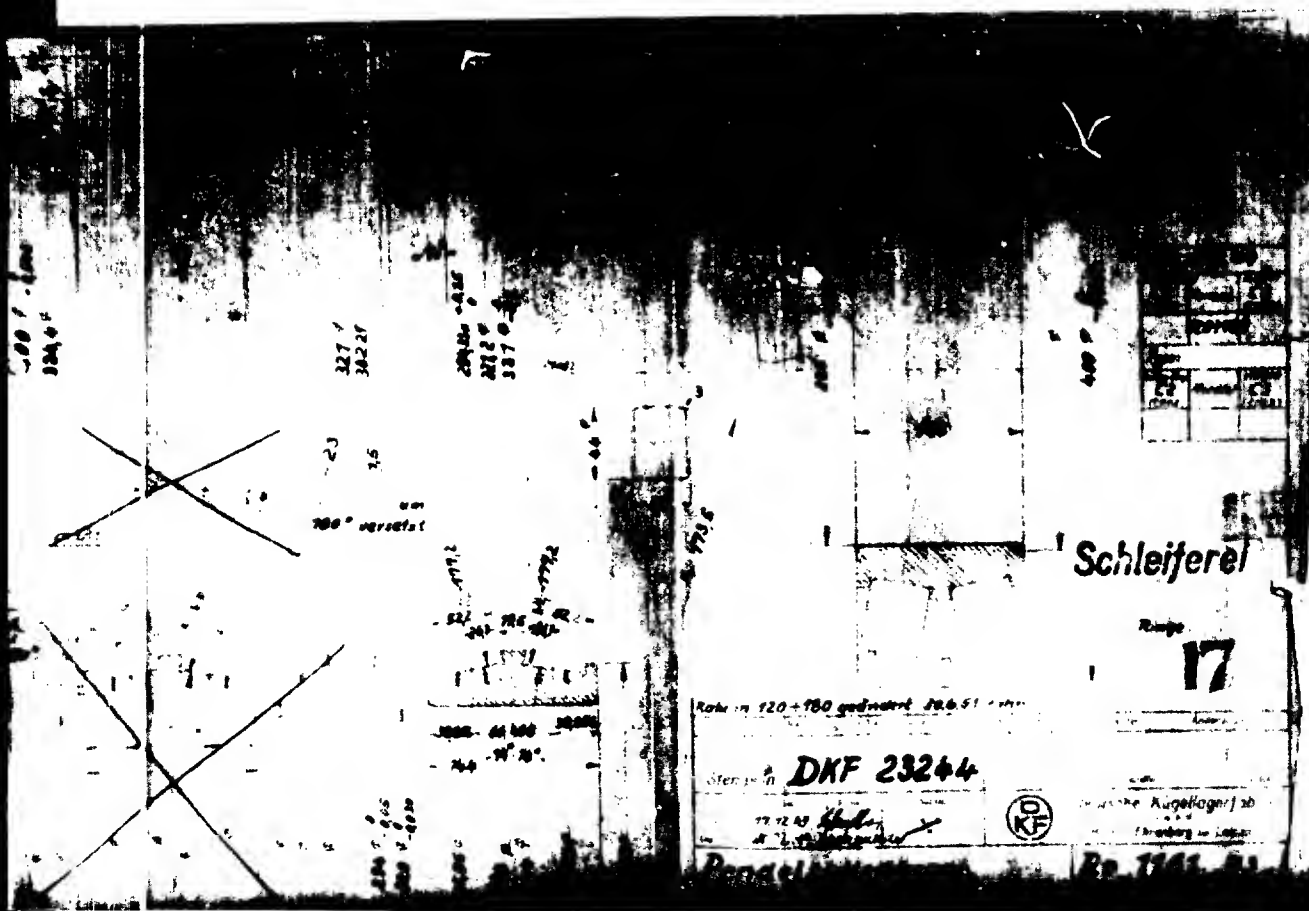


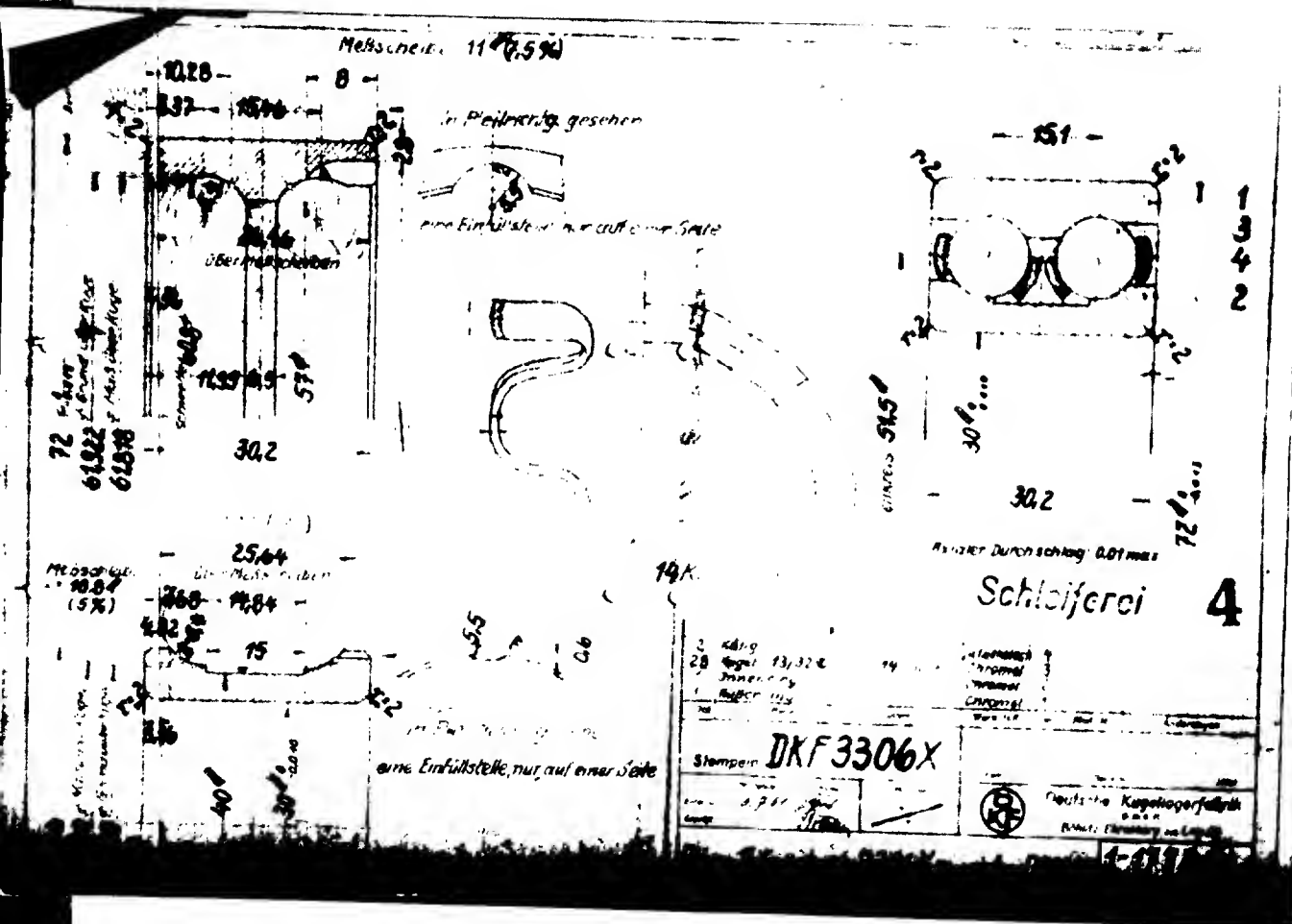


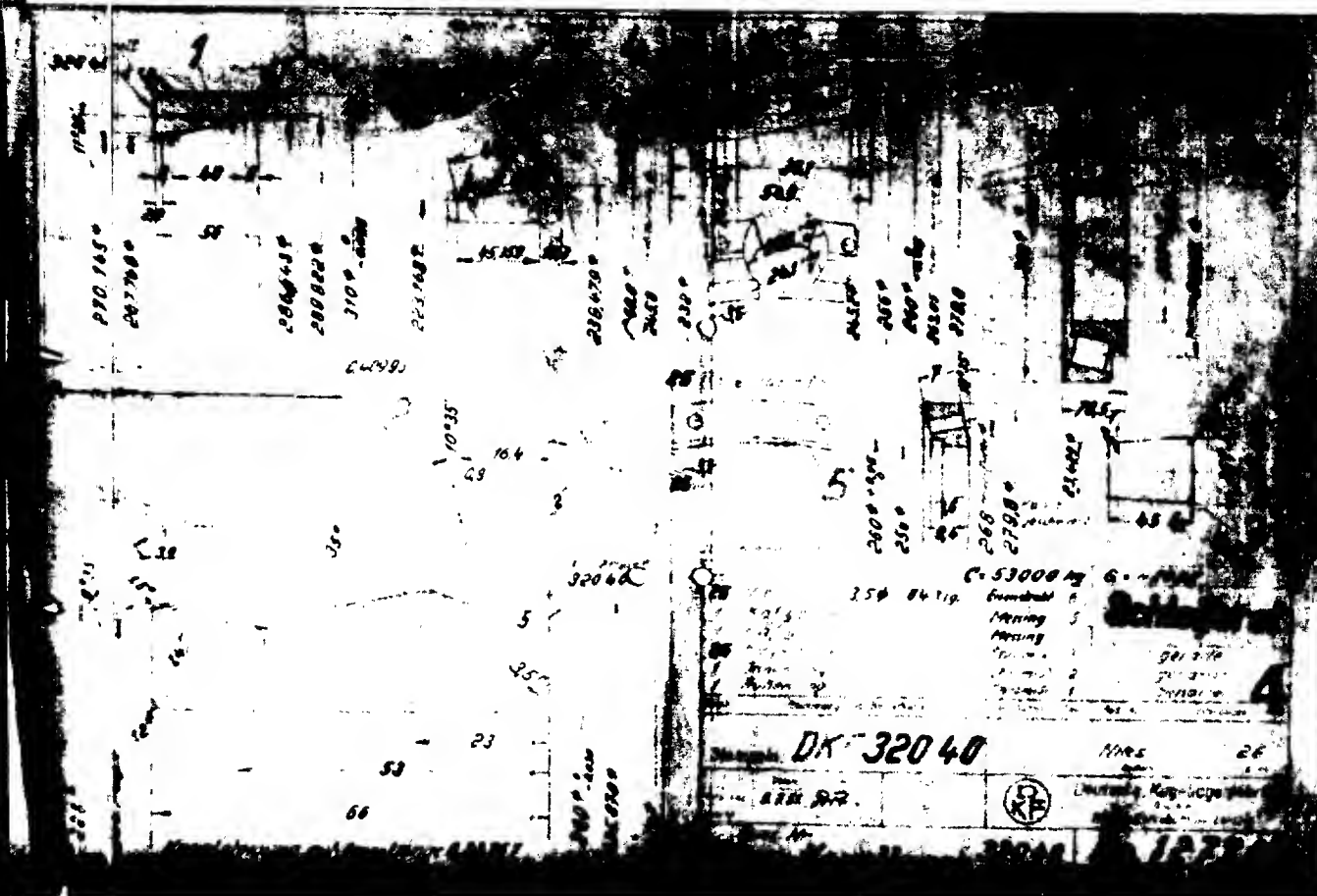


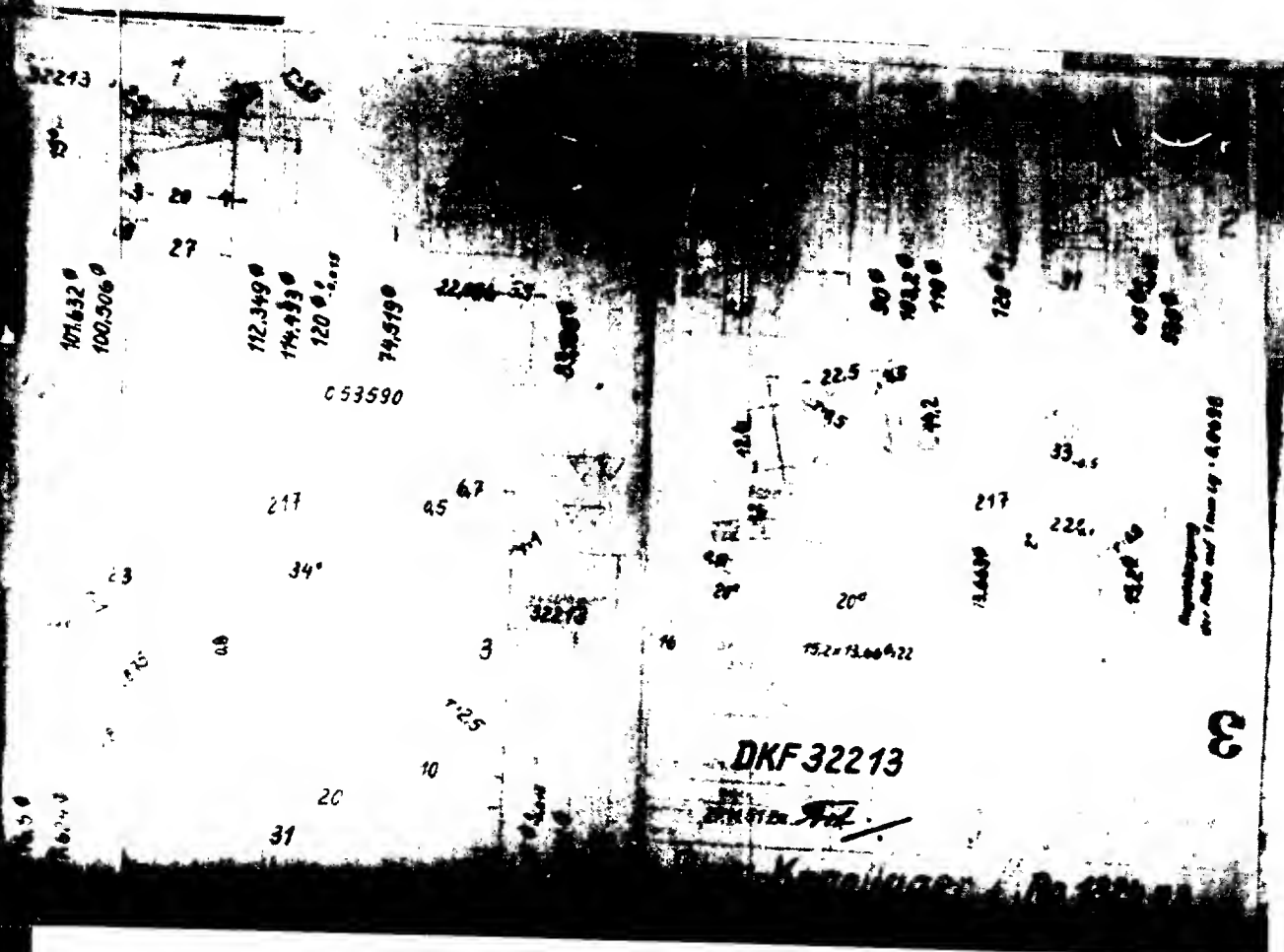


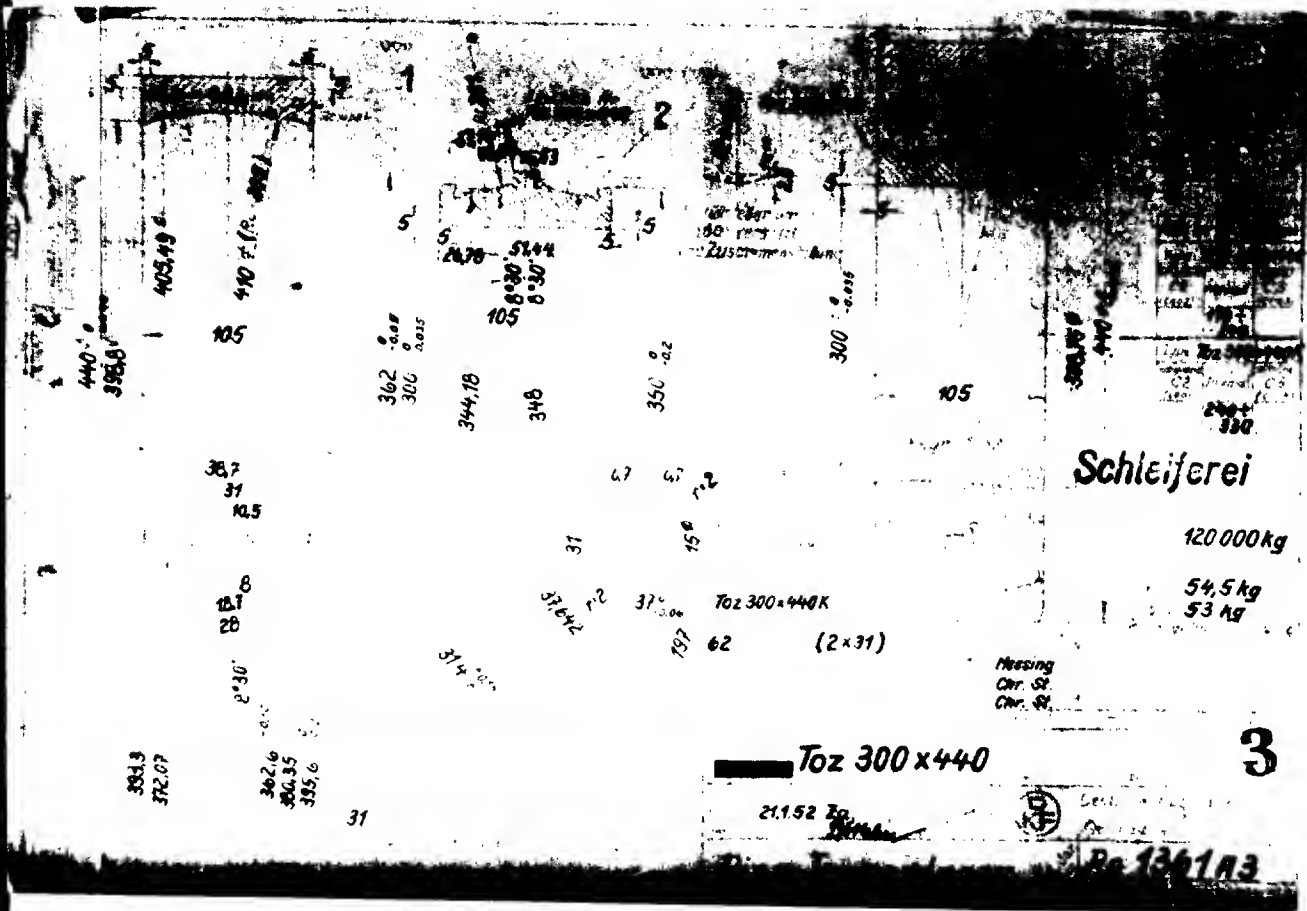


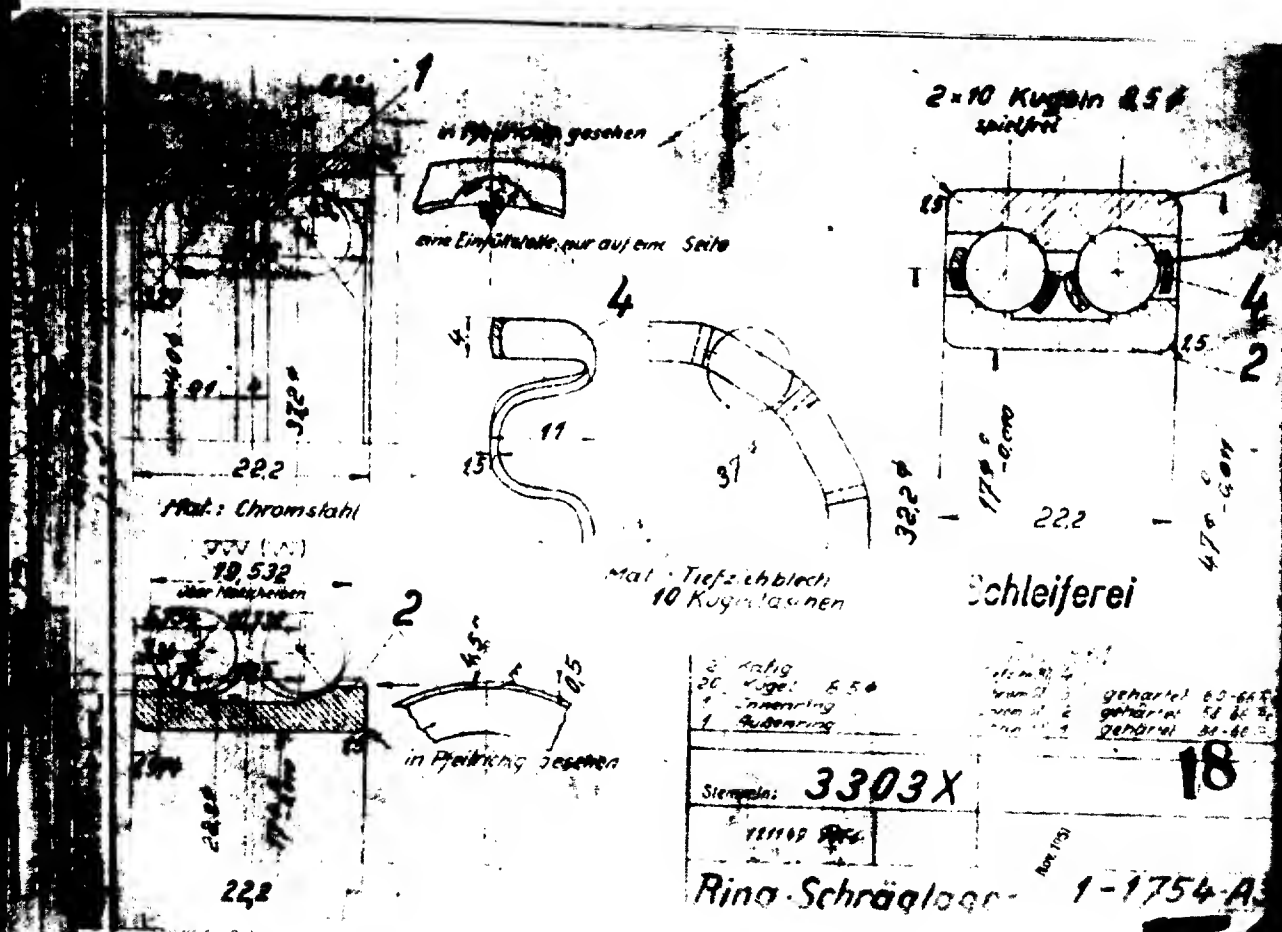


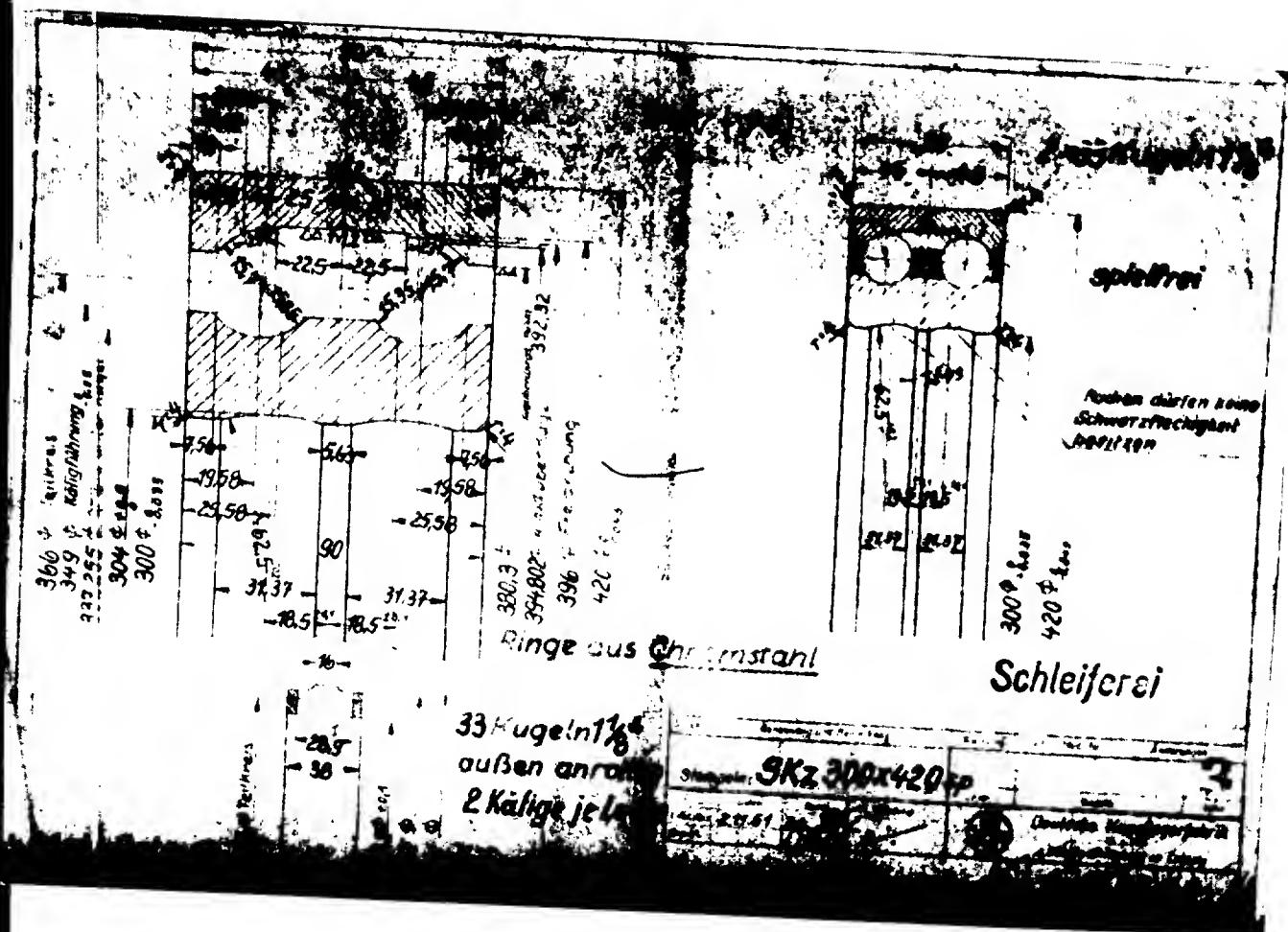


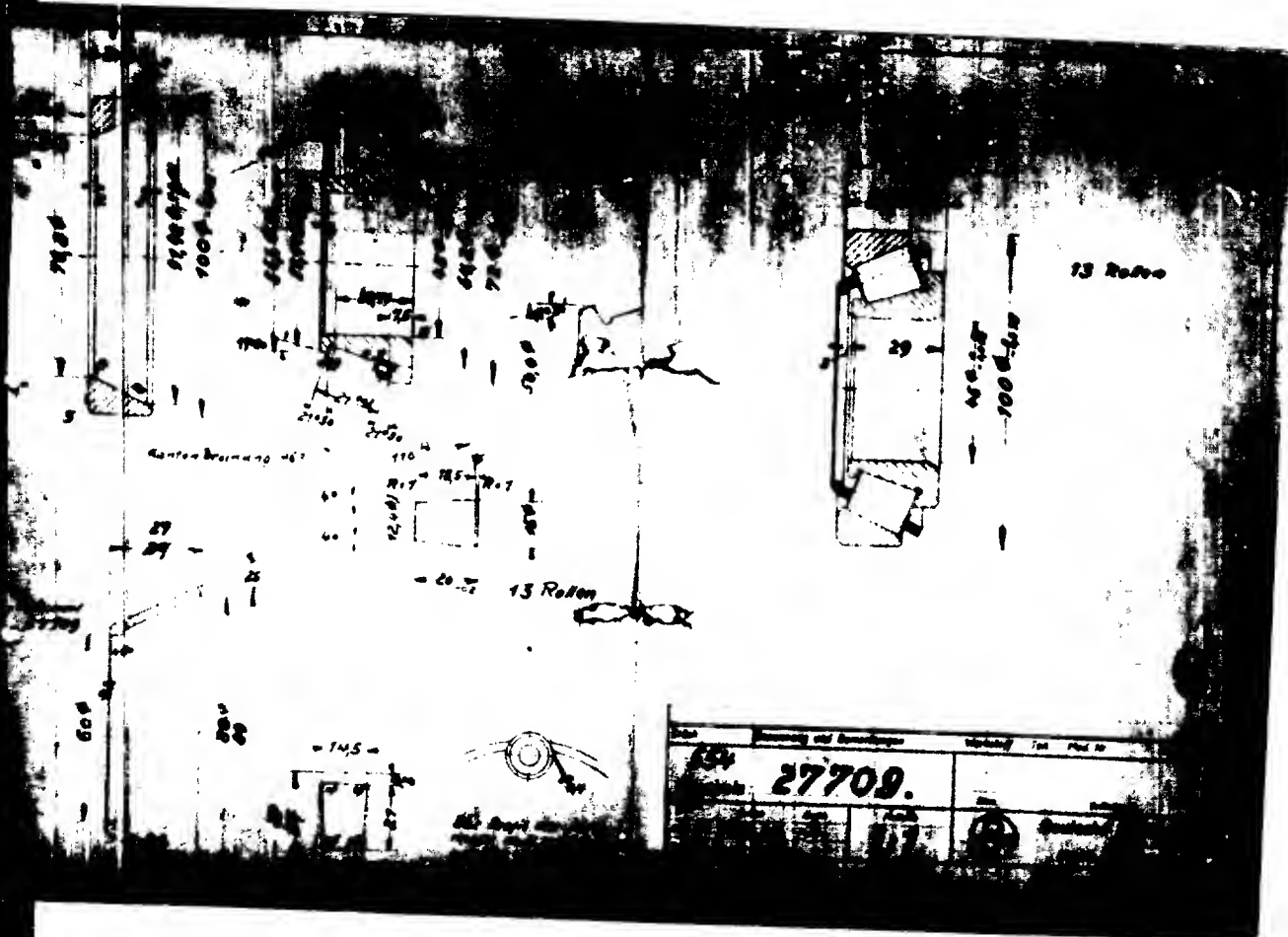


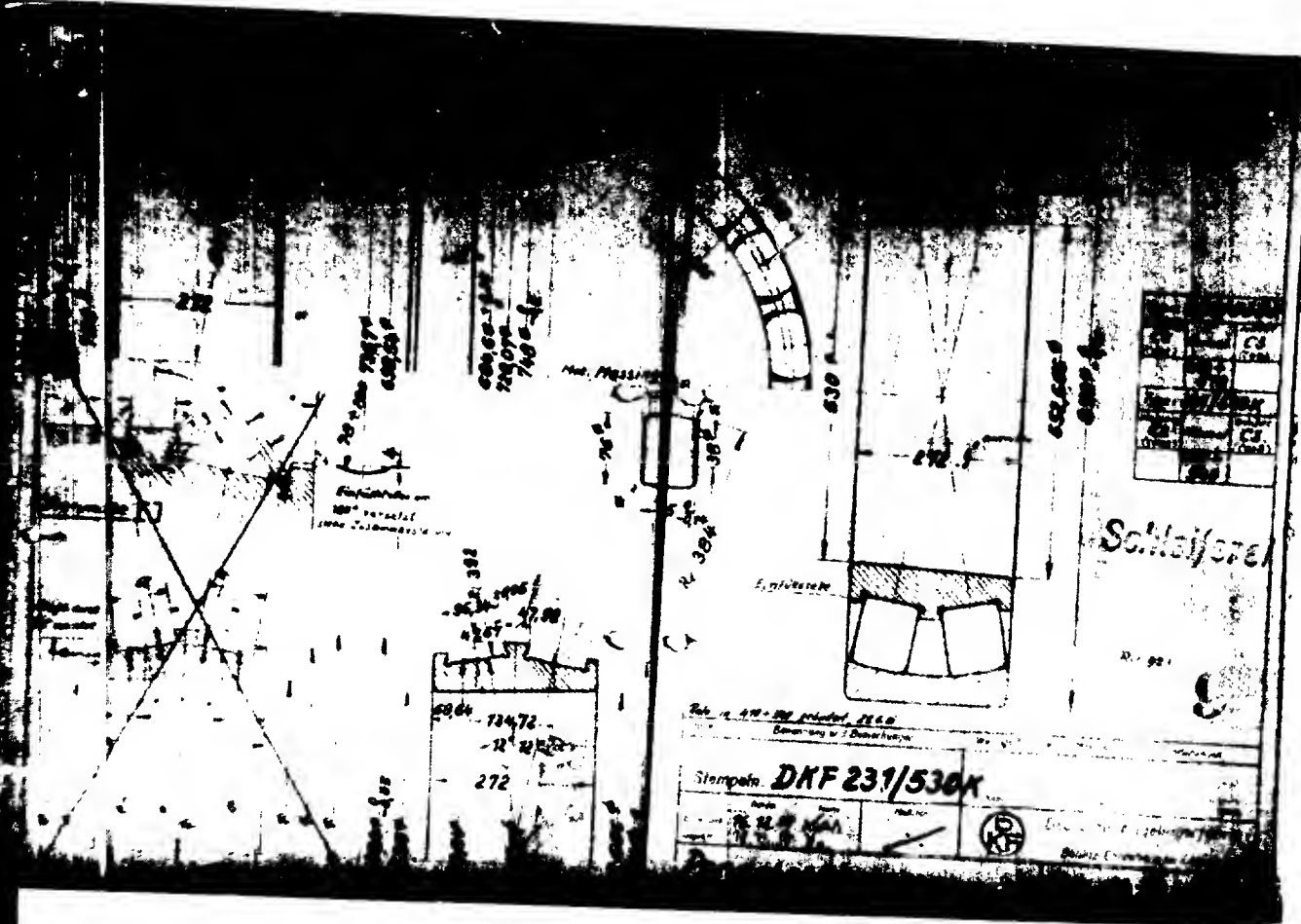


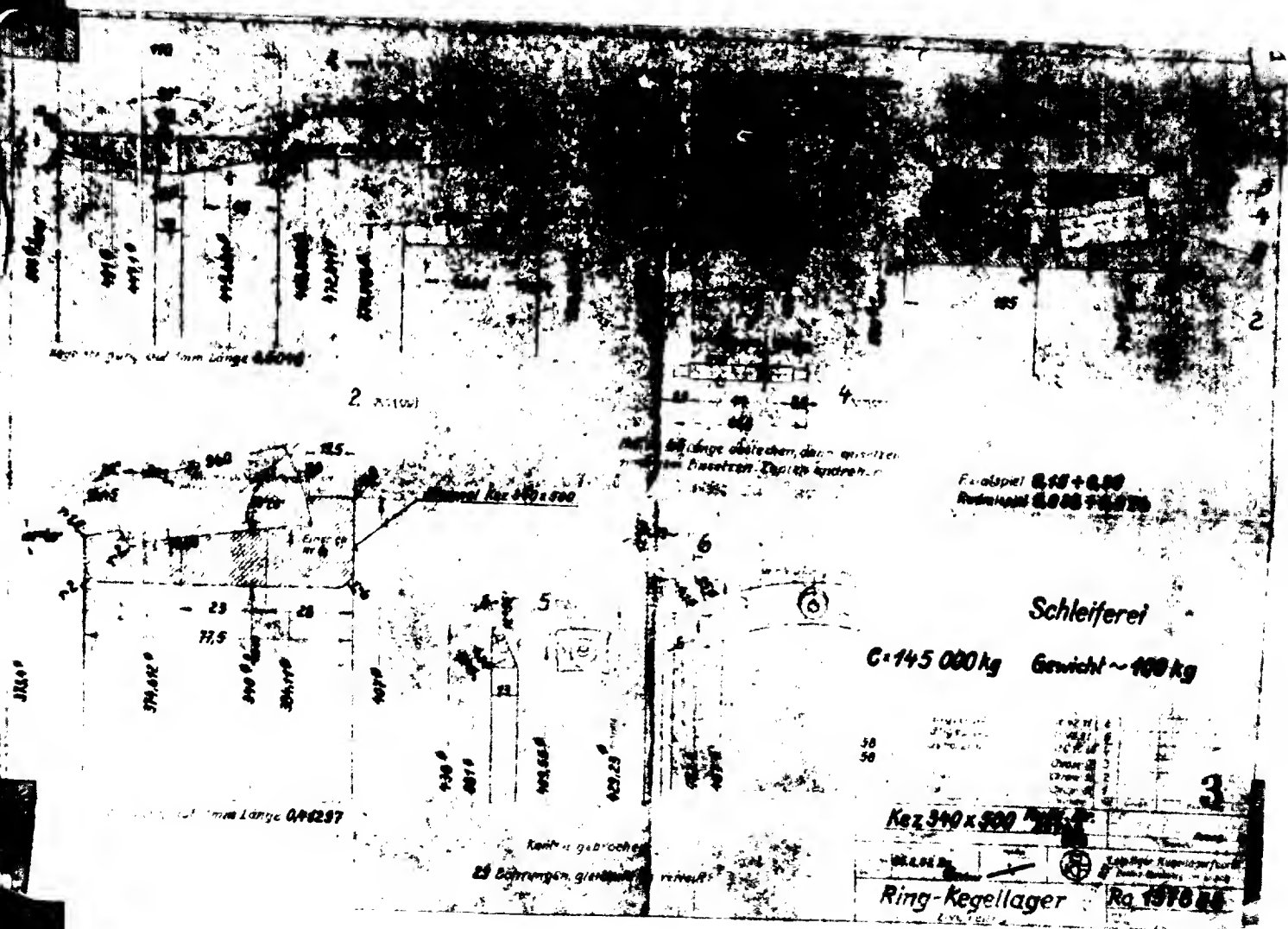


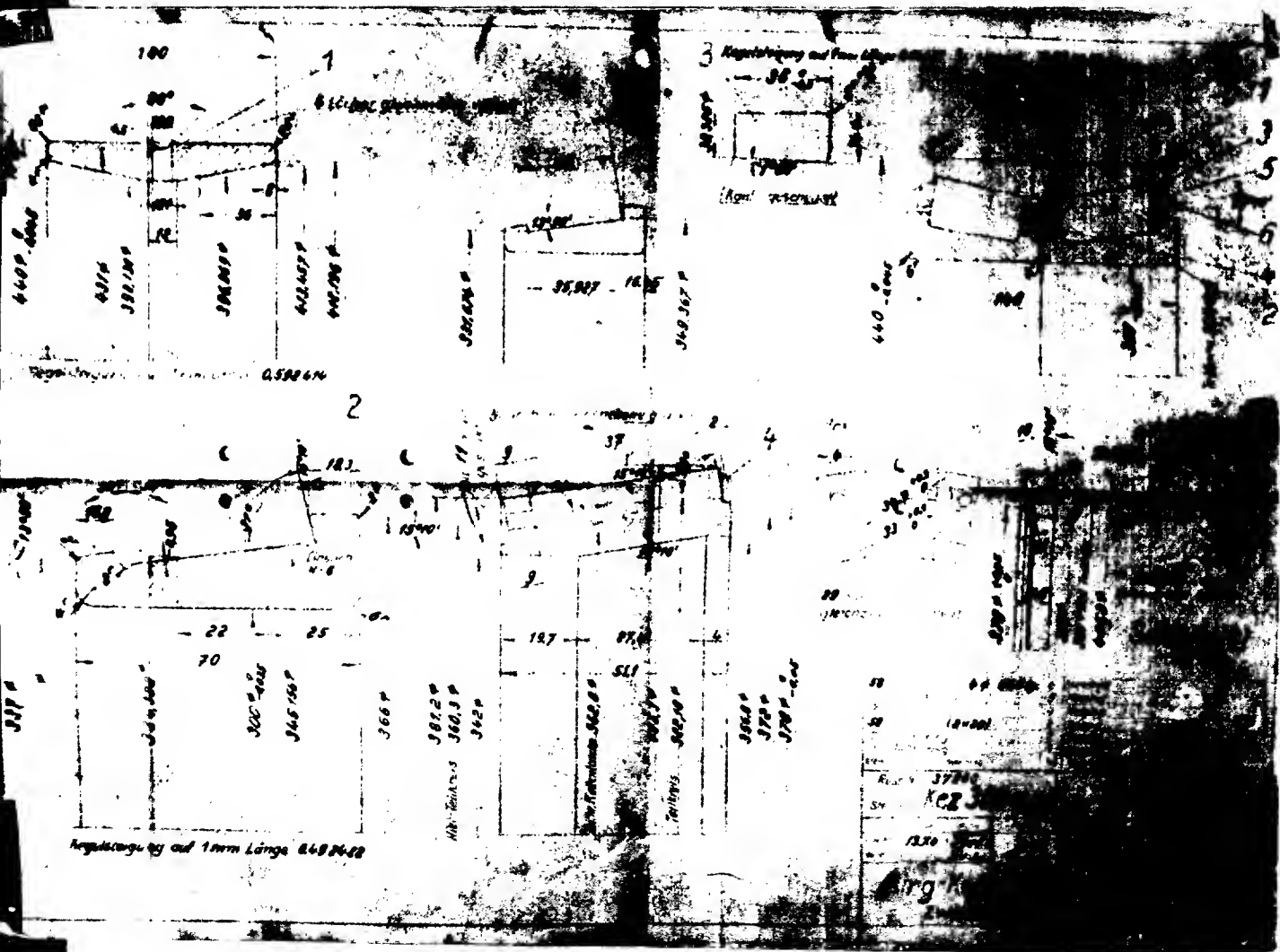












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